



Programmable Controller

MELSEC iQ-F
series

MELSEC iQ-F

FX5 Predefined Protocol Support for Positioning
Function Block Reference (for IAI)



SAFETY PRECAUTIONS

(Read these precautions before use.)

Before using this product, please read this reference and the relevant manuals introduced in this reference carefully and pay full attention to safety in order to handle the product correctly.

Precautions shown in this reference are only for this product. For safety precautions on the programmable controller system, refer to the user's manual (hardware) of the CPU module to be used.

This reference classifies the safety precautions into two categories: [⚠ WARNING] and [⚠ CAUTION].

 WARNING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
 CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in minor or moderate injury or property damage.

Depending on the circumstances, procedures indicated by [⚠ CAUTION] may also cause severe injury.

It is important to follow all precautions for personal safety.

Make sure that the end users read this manual and then keep the manual in a safe place for future reference.

INTRODUCTION

Thank you for purchasing the MELSEC iQ-F series.

This reference describes the module FBs for the applicable modules listed below.

Before using this product, please read this reference and the manuals of relevant products carefully and develop familiarity with the specifications to handle the product correctly.

Please make sure that the end users read this reference.

Applicable modules

- FX5U
- FX5UC

Regarding use of this product

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine, or passenger movement vehicles, consult Mitsubishi Electric.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

Note

- If in doubt at any stage during the installation of the product, always consult a professional electrical engineer who is qualified and trained in the local and national standards. If in doubt about the operation or use, please consult the nearest Mitsubishi Electric representative.
- Since the examples indicated by this reference, technical bulletin, catalog, etc. are used as a reference, please use it after confirming the function and safety of the equipment and system. Mitsubishi Electric will accept no responsibility for actual use of the product based on these illustrative examples.
- This reference content, specification etc. may be changed without a notice for improvement.
- The information in this reference has been carefully checked and is believed to be accurate; however, if you notice a doubtful point, an error, etc., please contact the nearest Mitsubishi Electric representative. When doing so, please provide the manual number given at the end of this reference.

CONTENTS

SAFETY PRECAUTIONS	1
INTRODUCTION	2
RELEVANT MANUALS	5
TERMS	6
GENERIC TERM/ABBREVIATION	6
CHAPTER 1 OVERVIEW	7
1.1 Specification Overview	7
1.2 Operation Flow	8
1.3 FB List	9
1.4 System Configuration	10
Predefined Protocol Support FB For Positioning	10
CHAPTER 2 DETAILS OF THE FB LIBRARY	11
2.1 M+IAIStartHomePositioning_F (Home Position Return)	11
Overview	11
Label	11
Function overview	12
Parameter setting	14
Performance value	14
Error code	15
2.2 M+IAIJogInching_F (JOG/Inching Operation)	16
Overview	16
Label	16
Function overview	17
Parameter setting	26
Performance value	26
Error code	26
2.3 M+IAIReadPositioningTable_F (Position Table Read)	27
Overview	27
Label	27
Function overview	28
Parameter setting	30
Performance value	30
Error code	30
2.4 M+IAISetPositioningTable_F (Position Table Setting)	31
Overview	31
Label	31
Function overview	33
Parameter setting	36
Application example	36
Performance value	36
Error code	36
2.5 M+IAIStartPositioning_F (Positioning Operation)	37
Overview	37
Label	37
Function overview	38
Parameter setting	40

Application example	40
Performance value	40
Error code	41
2.6 M+IAIMonitoring_F (Operation Monitor)	42
Overview	42
Label	42
Function overview	43
Parameter setting	45
Performance value	45
Error code	45
2.7 M+IAIServoControl_F (Servo ON/OFF)	46
Overview	46
Label	46
Function overview	47
Parameter setting	49
Application example	49
Performance value	49
Error code	50

CHAPTER 3 FB LIBRARY APPLICATION EXAMPLE 51

3.1 Overview of Program Example	51
3.2 System Configuration	52
3.3 Wiring	52
3.4 Pre-setting	52
3.5 Parameter Setting	52
3.6 Program Contents	53
Position table setting	53
Execution of servo-ON	54
Execution of the positioning operation.	54

APPENDIX 55

Appendix 1 Structure	55
Position table	55
Monitor table	56

INSTRUCTION INDEX 57

REVISIONS	59
TRADEMARKS	60

RELEVANT MANUALS

Manual name	Description
MELSEC iQ-F FX5 User's Manual (Startup) [JY997D58201]	Performance specifications, procedures before operation, and troubleshooting of the CPU module.
MELSEC iQ-F FX5 User's Manual (Application) [JY997D55401]	Basic knowledge required for program design, functions of the CPU module, devices/labels, and descriptions of parameters.
MELSEC iQ-F FX5 User's Manual (MODBUS Communication) [JY997D56101]	Information related to the MODBUS serial communication and MODBUS/TCP communication.
MELSEC iQ-F FX5 Programming Manual (Instructions, Standard Functions/ Function Blocks) [JY997D55801]	Specifications of instructions and functions that can be used in programs.
MELSEC iQ-F FX5 Programming Manual (Program Design) [JY997D55701]	Specifications of ladders, ST, FBD/LD, and other programs and labels.
GX Works3 Operating Manual [SH-081215ENG]	System configuration, parameter settings, and online function operations of GX Works3.
PCON, ACON, SCON, RCP6 (PLC Unit) ERC2, ERC3 Serial Communication [Modbus Version] Operation Manual [ME0162-10B]	How to use the serial communication (Modbus).
ACON-CY Controller Solenoid Valve Type Operation Manual [ME0167-13D]	How to use the ACON-CY controller solenoid valve type and its structure and maintenance.
PCON-C/CG/CF Controller Positioner Type Operation Manual [ME0170-18C]	How to use the PCON-C/CG/CF controller positioner type and its structure and maintenance.
PC Software RCM-101-MW, RCM-101-USB Operation Manual [ME0155-30I]	How to use the PC software.

TERMS

Unless otherwise specified, this reference uses the following terms.

Terms	Description
Engineering tool	A tool for configuring settings and performing programming, debugging, and maintenance for programmable controllers.
FX5	A generic term for FX5UJ, FX5U, and FX5UC programmable controllers.
FX5 CPU module	A generic term for FX5UJ, FX5U, and FX5UC CPU modules.
FX5U CPU module	A generic term for FX5U-32MR/ES, FX5U-32MT/ES, FX5U-32MT/ESS, FX5U-64MR/ES, FX5U-64MT/ES, FX5U-64MT/ESS, FX5U-80MR/ES, FX5U-80MT/ES, FX5U-80MT/ESS, FX5U-32MR/DS, FX5U-32MT/DS, FX5U-32MT/DSS, FX5U-64MR/DS, FX5U-64MT/DS, FX5U-64MT/DSS, FX5U-80MR/DS, FX5U-80MT/DS, and FX5U-80MT/DSS.
FX5UC CPU module	A generic term for FX5UC-32MT/D, FX5UC-32MT/DSS, FX5UC-64MT/D, FX5UC-64MT/DSS, FX5UC-96MT/D, FX5UC-96MT/DSS, FX5UC-32MT/DS-TS, and FX5UC-32MT/DSS-TS.
FX5UJ CPU module	A generic term for FX5UJ-24MR/ES, FX5UJ-24MT/ES, FX5UJ-24MT/ESS, FX5UJ-40MR/ES, FX5UJ-40MT/ES, FX5UJ-40MT/ESS, FX5UJ-60MR/ES, FX5UJ-60MT/ES, and FX5UJ-60MT/ESS.
Inching operation	Pulses for minute movement amount are output to the drive unit by manual operation.
JOG operation	Pulses are output to the drive unit only while the JOG start signal is on.

GENERIC TERM/ABBREVIATION

Unless otherwise specified, this reference uses the following generic term and abbreviation.

Generic term/abbreviation	Description
FB	FB is the abbreviation for Function Block. The FB is a generalized circuit block that is repeatedly used in a sequence program and designed to be diverted in the sequence program. This improves the efficiency of the program development and reduces the programming errors, resulting in the improvement in the program quality.

1 OVERVIEW

The FBs in this reference are the FB libraries for connecting the MELSEC iQ-F FX5U or FX5UC series and IAI ROBO Cylinder through the MODBUS RTU connection, and using them.

1.1 Specification Overview

The following shows the features of this function.

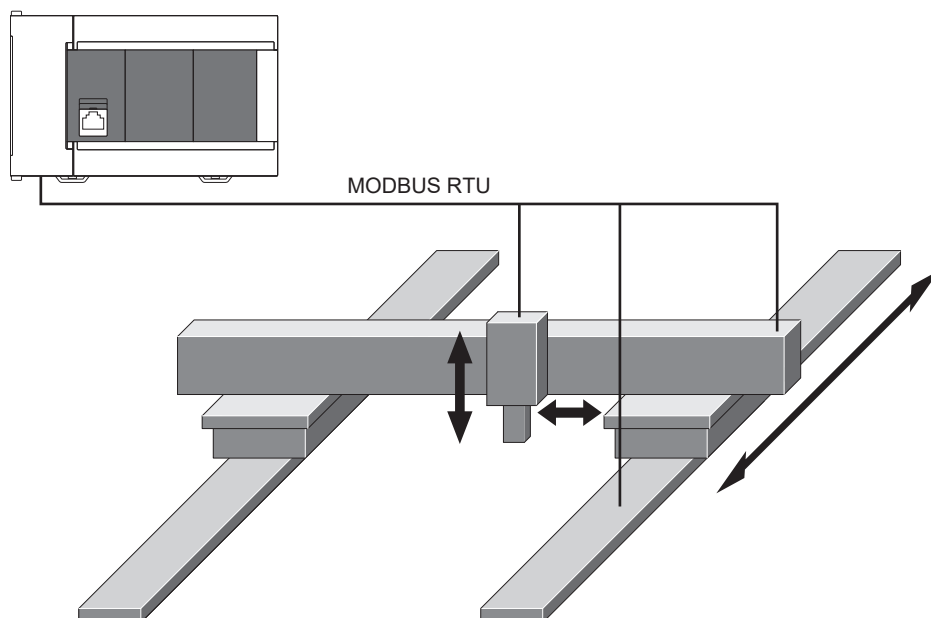
Optimal system for low-price devices

In the easy drive control, easy and low-price system construction can be achieved by using Predefined Protocol Support Function For Positioning and the IAI ROBO Cylinder together.

Easy startup

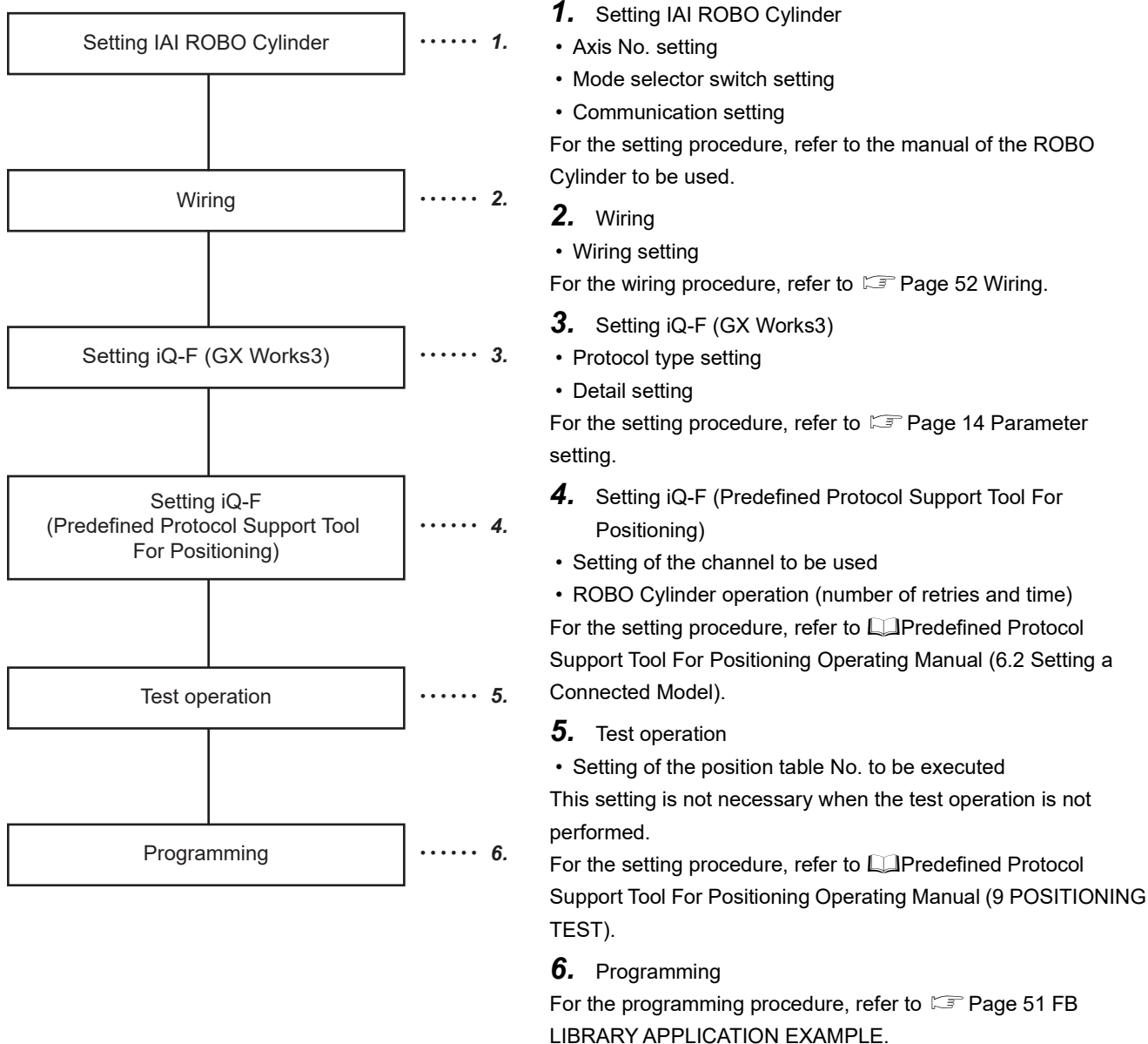
Using the program application example described in this reference enables the positioning operation without modifying a program.

The following shows an example of using this function in an electrical parts assembly device. Use three ROBO Cylinders to perform the positioning control.



1.2 Operation Flow

The following shows the operation flow from the parameter setting and wiring of the ROBO Cylinder and programmable controller to using Predefined Protocol Support FB For Positioning.



1.3 FB List

The following table lists the FB libraries in this reference.



Note that this reference does not describe the FB version information which is displayed such as "_00A" at the end of FB name.

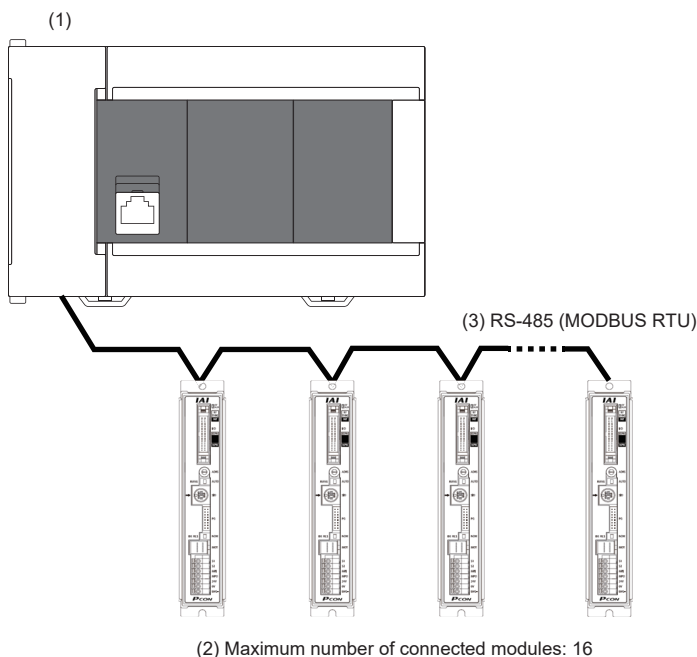
○: Necessary, —: Unnecessary

FB name	Description	Parameter setting necessity
M+IAIStartHomePositioning_F	Executes the home position return.	○
M+IAIJogInching_F	Performs the JOG operation or inching operation.	○
M+IAIReadPositioningTable_F	Reads the specified position table data.	○
M+IAISetPositioningTable_F	Sets the specified position table data.	○
M+IAIStartPositioning_F	Starts the positioning operation.	○
M+IAIMonitoring_F	Monitors the current position and alarms, and performs the alarm reset.	○
M+IAIServoControl_F	Controls the servo ON/OFF.	○

1.4 System Configuration

Predefined Protocol Support FB For Positioning

The following shows a system configuration example for using the FB described in this reference.



No.	Device	Remarks
(1)	FX5U, FX5UC	Built-in RS-485 port
		CH1
		FX5-485-BD
		CH2
		FX5-485ADP
(2)	IAI ROBO Cylinder	CH3, CH4
		FX5-232-BD
		CH2
		FX5-232ADP
		CH3, CH4
(3)	Serial communication	PCON series
		C/CA/CB/CFA/CFB/CF/CY/CYB/SE
		ACON series
		C/CA/CB/CY/CYB/SE
		SCON series
(3)	Serial communication	C/CA/CAL/CB (excluding the servo press specification)
		DCON series
		CA/CB/CYB
(3)	Serial communication	RCP6S
		RCP6S ^{*1}
(3)	Serial communication	RS-485 connection
		—
(3)	Serial communication	RS-232 connection
		Converted from RS232 into RS485. RCB-TU-SIO-A and RCB-TU-SIO-B are recommended to use for conversion.

^{*1} In the specifications of the RCP6S series, reading and writing of the position table information register (positioning data) with MODBUS RTU are prohibited. Therefore, the positioning data cannot be read and written in this FB library as well. When using RCP6S, use the teaching box or PC software of IAI Corporation.

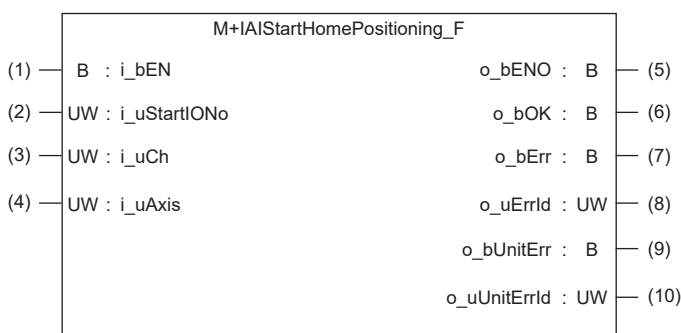
2 DETAILS OF THE FB LIBRARY

2.1 M+IAIStartHomePositioning_F (Home Position Return)

2

Overview

This FB sets the PIO/MODBUS switching to the MODBUS communication and executes the home position return.



Label

Input label

No.	Label	Label name	Data type	Setting range	Description
(1)	i_bEN	Execution command	Bit	ON, OFF	ON: The FB is activated. OFF: The FB is not activated.
(2)	i_uStartIONo	Start I/O No.	Word [Unsigned]/Bit string [16-bit]	—	Setting this label is not required since it is not used in the program in this FB.
(3)	i_uCh	Target CH	Word [Unsigned]/Bit string [16-bit]	1 to 4	Specify the channel number. 1: Built-in RS485 port 2: FX5-485-BD, FX5-232-BD 3, 4: FX5-485ADP, FX5-232ADP
(4)	i_uAxis	Target axis	Word [Unsigned]/Bit string [16-bit]	1 to 16	Specify the axis number set in the ROBO Cylinder incremented by one.*1 Example: When setting 0 for the axis number of the ROBO Cylinder, set 1 in i_uAxis (Target axis).

*1 The axis number corresponds to the slave station number of MODBUS.

Output label

No.	Label	Label name	Data type	Default value	Description
(5)	o_bENO	Execution status	Bit	OFF	ON: The execution command is on. OFF: The execution command is off.
(6)	o_bOK	Normal completion	Bit	OFF	When this label is on, it indicates that the home position return has been completed.
(7)	o_bErr	Error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the FB.
(8)	o_uErrId	Error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the FB is stored.
(9)	o_bUnitErr	Module error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the module.
(10)	o_uUnitErrId	Module error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the module is stored.



Function overview

Applicable hardware and software



■ Predefined Protocol Support FB For Positioning

Applicable module	Firmware version	Engineering tool
FX5U CPU	1.200 or later	GX Works3 Version 1.060N or later
FX5UC CPU	1.200 or later	GX Works3 Version 1.060N or later

Basic specifications

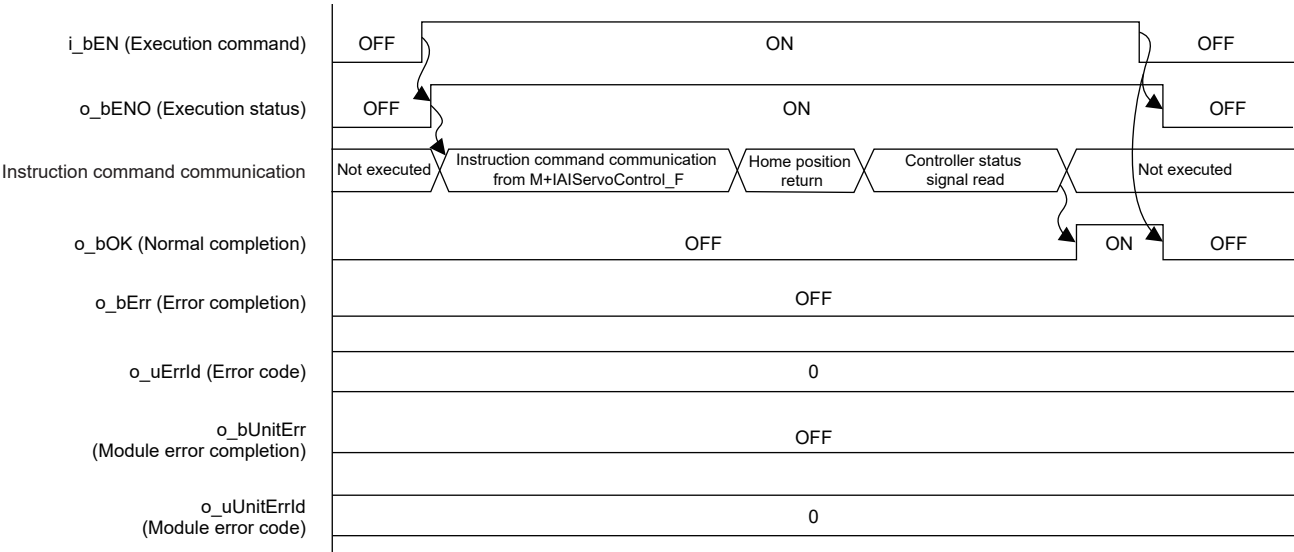
Item	Description
Programming language	- (The program in this FB is not open to the public.)
Number of steps	6208 steps The number of steps of the FB in a program depends on the CPU module used, input and output definition, and option settings of GX Works3. For the option settings of GX Works3, refer to  GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Label amount used	<ul style="list-style-type: none">Label: 0.06K points (Word)Latch label: 0K points (Word) The label amount used in a program depends on the CPU module used, device specified in the argument, and option settings of GX Works3. For the option settings of GX Works3, refer to  GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Number of index register points used	<ul style="list-style-type: none">Index register: 0 pointsLong index register: 0 points
File register amount used	File register: 2336 points (Word) (R0 to R2335)
FB dependence	M+IAIStartHomePositioning_F LM+IAIServoControl_F
FB compiling method	Subroutine type
FB operation type	Pulsed execution (multiple scan execution type)

Function description

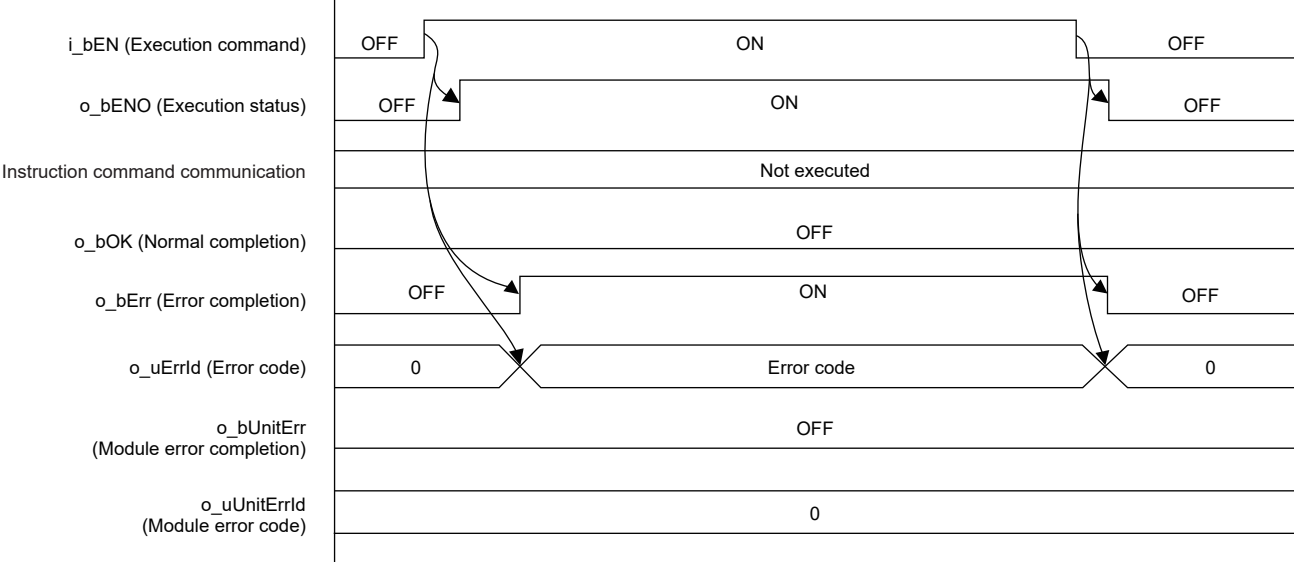
- Set the axis number of the operation target in i_uAxis (Target axis).
- At rising edge of i_bEN (Execution command), this FB sets the PIO/MODBUS switching to the MODBUS communication and executes the home position return.
- o_bOK (Normal completion) turns on when the home position return is completed.
- If an error occurs while sending/receiving a predefined protocol, o_bErr (Error completion) turns on and the processing of the FB is interrupted. The error code is stored in o_uErrId (Error code). For details of the error code, refer to  MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).
- If an error occurs in the ROBO Cylinder and this FB receives an error code, o_bUnitErr (Module error completion) turns on and the processing of the FB is interrupted. The received error code is stored in o_uUnitErrId (Module error code). For details of the error code, refer to the manuals described in "RELEVANT MANUALS".
- If any other error occurs, o_bErr (Error completion) turns on and the processing of the FB is interrupted. For details of the error code, refer to  Page 15 Error code.

Timing chart of I/O signals

Normal completion



Error completion



Restrictions and precautions

- This FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.
- This FB cannot be used in an interrupt program.
- Using the FB in a program that is to be executed only once, such as a subroutine program or a FOR-NEXT loop, has a problem that i_bEN (Execution command) can no longer be turned off and normal operation is not possible; Always use the FB in a program that is capable of turning off the execution command.
- This FB requires the ladder to be configured for every input label.
- In this FB, if i_bEN (Execution command) is turned off after the home position return operation is started and before o_bOK (Normal completion), o_bErr (Error completion), or o_bUnitErr (Module error completion) turns on, the operation of the cylinder does not stop until the home position return operation is completed.
- This FB uses the CPRTCL instruction. For details, refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.8 Programming/Predefined protocol support instruction).
- To operate the IAI ROBO Cylinder, set the protocol type to the predefined protocol support function with the module parameter of GX Works3. For details of the parameter settings, refer to Page 14 Parameter setting.
- Change the number of timeouts or retries of the communication in Predefined Protocol Support Tool For Positioning. For details of the settings, refer to Predefined Protocol Support Tool For Positioning Operating Manual (6.2 Setting a Connected Model). If the communication interval for the same channel is short, the command may not be received depending on the connected controller, and a serial communication timeout (CPU error) may occur. In this case, the situation can be avoided by increasing the "transmission standby time" in the protocol transmission/reception settings of the connected device setting.

Parameter setting

Set the protocol type to the predefined protocol support function.

Configure the settings by selecting the following menu items in GX Works3.

[Navigation window] ⇒ [Parameter] ⇒ Communication port to be used ⇒ [Basic Settings] For the protocol type setting, select "Predefined Protocol Support Function" for "Communication Protocol Type".

Configure the following settings in the detail settings.

- Data Length: 8 (Default value: 7)
- Parity Bit: None (Default value: Odd)
- Stop Bit: 1bit (Default value: 1bit)
- Baud Rate: 38400bps (Default value: 115200bps)

Set the other parameters to the default values.

For details of the parameter settings, refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.5 Communication Settings).

In addition, set the channel to be used and write the data in Predefined Protocol Support Tool For Positioning.

For details, refer to Predefined Protocol Support Tool For Positioning Operating Manual (6.4 Writing Predefined Protocol Information).

Performance value

CPU	Measurement condition ^{*3}	Processing time	Maximum scan time	Number of scans
FX5U, FX5UC ^{*1,2}	Axis 1	1760 ms	1.07 ms	5472 scans

*1 When the program capacity is set to 128K steps, the process speed may be decreased.

*2 The standard area is used for the labels.

*3 The current position at the start of the measurement is 1000. Perform the positioning operation in advance so that the current position becomes 1000.

Error code

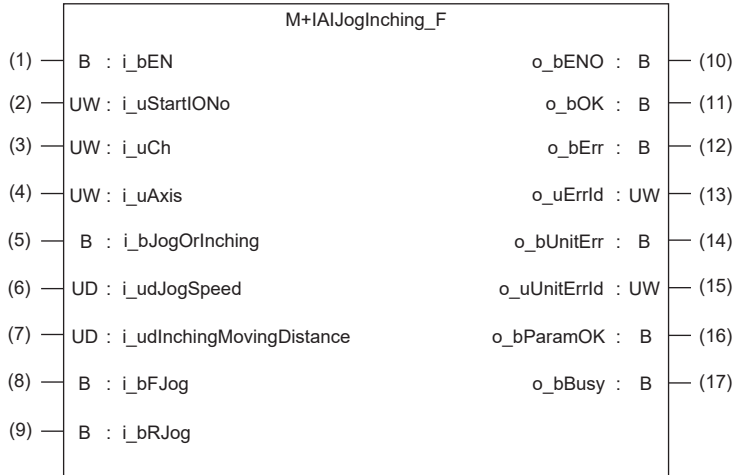
Error code (hexadecimal)	Description	Action
101H	The setting value of i_uCh (Target CH) is out of range. The target channel is not within the range of 1 to 4.	Review and correct the setting and then execute the FB again.
102H	The setting value of i_uAxis (Target axis) is out of range. The target axis is not within the range of 1 to 16.	Review and correct the setting and then execute the FB again.
200H	An unsupported device is connected.	Review and correct the connected device and then execute the FB again.
201H	The execution command has turned off during the processing.	Keep the ON state of the execution command until the normal completion, error completion, or module error completion turns on.*1
203H	The controller is in the emergency stop state or a major failure has occurred.	Check the status of the controller using M+IAIMonitoring_F. After checking the status, eliminate the error cause and then execute the FB again.
Predefined protocol error code	This error code occurs during communication.	Refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).

*1 It is output only during one scan.

2.2 M+IAIJogInching_F (JOG/Inching Operation)

Overview

This FB sets the PIO/MODBUS switching to the MODBUS communication and turns on the servo after i_udJogSpeed (JOG speed) and i_udInchingMovingDistance (Inching movement distance) are written to the parameter data of the ROBO Cylinder.



Label

Input label

No.	Label	Label name	Data type	Setting range	Description
(1)	i_bEN	Execution command	Bit	ON, OFF	ON: The FB is activated. OFF: The FB is not activated.
(2)	i_uStartIONo	Start I/O No.	Word [Unsigned]/Bit string [16-bit]	—	Setting this label is not required since it is not used in the program in this FB.
(3)	i_uCh	Target CH	Word [Unsigned]/Bit string [16-bit]	1 to 4	Specify the channel number. 1: Built-in RS485 port 2: FX5-485-BD, FX5-232-BD 3, 4: FX5-485ADP, FX5-232ADP
(4)	i_uAxis	Target axis	Word [Unsigned]/Bit string [16-bit]	1 to 16	Specify the axis number set in the ROBO Cylinder incremented by one.*1 Example: When setting 0 for the axis number of the ROBO Cylinder, set 1 in i_uAxis (Target axis).
(5)	i_bJogOrInching	JOG/inching switching	Bit	ON, OFF	ON: The inching operation is specified. OFF: The JOG operation is specified.
(6)	i_udJogSpeed	JOG speed	Double word [Unsigned]/Bit string [32-bit]	1 to 999999	Specify the JOG speed.*2 The setting is ignored for the inching operation.
(7)	i_udInchingMoving Distance	Inching movement distance	Double word [Unsigned]/Bit string [32-bit]	1 to 999999	Specify the inching movement distance.*2 The setting is ignored for the JOG operation.
(8)	i_bFJog	JOG+ command	Bit	ON, OFF	Turn on this label to perform the forward JOG operation or forward inching operation.
(9)	i_bRJog	JOG- command	Bit	ON, OFF	Turn on this label to perform the reverse JOG operation or reverse inching operation.

*1 The axis number corresponds to the slave station number of MODBUS.

*2 The unit is 0.01 mm/s.

Output label

No.	Label	Label name	Data type	Default value	Description
(10)	o_bENO	Execution status	Bit	OFF	ON: The execution command is on. OFF: The execution command is off.
(11)	o_bOK	Normal completion	Bit	OFF	When this label is on, it indicates that the execution of the JOG operation has started without error or the execution of the inching operation has been completed without error.
(12)	o_bErr	Error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the FB.
(13)	o_uErrId	Error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the FB is stored.
(14)	o_bUnitErr	Module error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the module.
(15)	o_uUnitErrId	Module error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the module is stored.
(16)	o_bParamOK	Setting completion flag	Bit	OFF	When this label is on, it indicates that configuring the initial settings to enable the cylinder operation has been completed.
(17)	o_bBusy	Busy signal	Bit	OFF	When this label is on, it indicates that the cylinder is operating.



Function overview

Applicable hardware and software


■ Predefined Protocol Support FB For Positioning

Applicable module	Firmware version	Engineering tool
FX5U CPU	1.200 or later	GX Works3 Version 1.060N or later
FX5UC CPU	1.200 or later	GX Works3 Version 1.060N or later

Basic specifications

Item	Description
Programming language	- (The program in this FB is not open to the public.)
Number of steps	10.83K steps The number of steps of the FB in a program depends on the CPU module used, input and output definition, and option settings of GX Works3. For the option settings of GX Works3, refer to  GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Label amount used	<ul style="list-style-type: none"> Label: 0.08K points (Word) Latch label: 0K points (Word) The label amount used in a program depends on the CPU module used, device specified in the argument, and option settings of GX Works3. For the option settings of GX Works3, refer to  GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Number of index register points used	<ul style="list-style-type: none"> Index register: 0 points Long index register: 0 points
File register amount used	File register: 2336 points (Word) (R0 to R2335)
FB dependence	M+IAIJogInching_F LM+IAIServoControl_F
FB compiling method	Subroutine type
FB operation type	Real-time execution

Function description

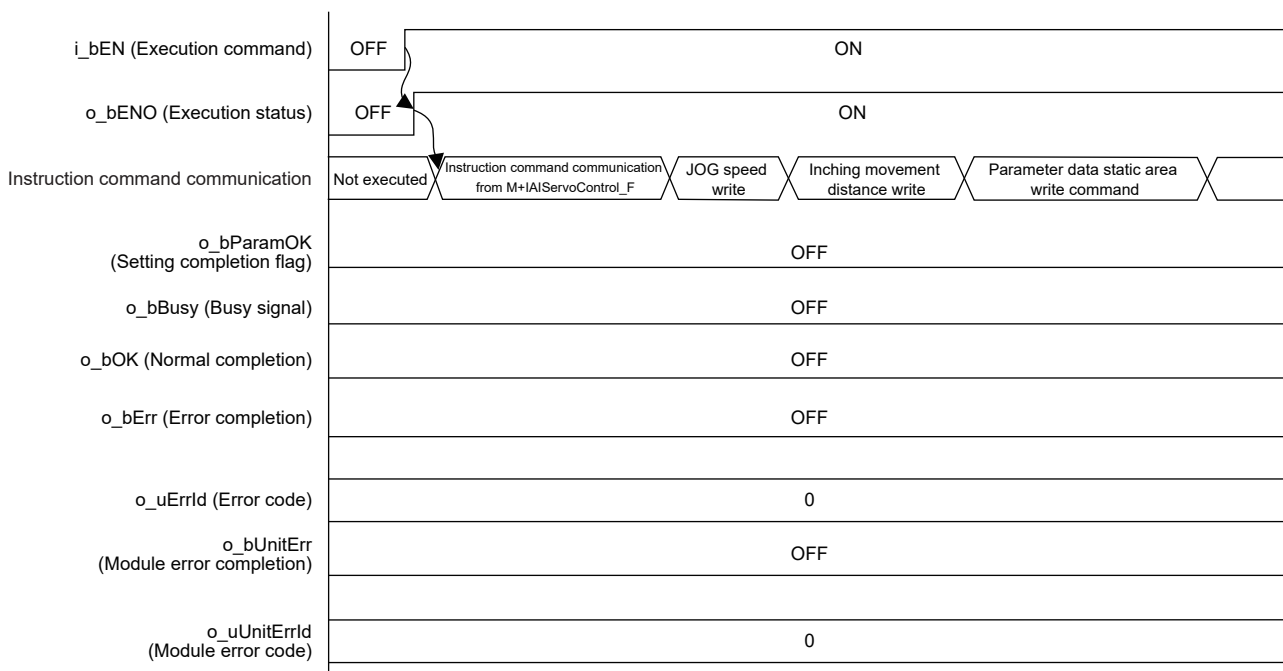
- Set the axis number of the operation target in `i_uAxis` (Target axis).
- At rising edge of `i_bEN` (Execution command), this FB sets the PIO/MODBUS switching to the MODBUS communication and turns on the servo after `i_udJogSpeed` (JOG speed) and `i_udInchingMovingDistance` (Inching movement distance) are written to the parameter data of the ROBO Cylinder.
- The software is reset after the parameter data is written, and `o_bParamOK` (Setting completion flag) turns on when the JOG/inching operation is enabled.
- While the cylinder is operating, `o_bBusy` (Busy signal) is on.
- The inching operation command is executed until the operation is completed at rising edge of `i_bFJog` (JOG+ command) or `i_bRJog` (JOG- command) while `i_bJogOrInching` (JOG/inching switching) is on. `o_bOK` (Normal completion) turns on when the operation is completed.
- For the inching operation, the operation decelerates to stop when the command of the operation in the opposite direction turns on while the cylinder is operating.
- The JOG operation command is executed while `i_bJogOrInching` (JOG/inching switching) is off and `i_bFJog` (JOG+ command) or `i_bRJog` (JOG- command) is on. `o_bOK` (Normal completion) turns on when the operation starts. The operation decelerates to stop and `o_bOK` (Normal completion) turns off when `i_bFJog` (JOG+ command) or `i_bRJog` (JOG- command) is switched off from ON.
- For the JOG operation, the operation decelerates to stop when both `i_bFJog` (JOG+ command) and `i_bRJog` (JOG- command) are turned on. If either of these commands is turned off, the operation which remains on is started.
- The operation decelerates to stop when `i_bJogOrInching` (JOG/inching switching) is changed during the operation of `i_bFJog` (JOG+ command) or `i_bRJog` (JOG- command).
- If an error occurs while sending/receiving a predefined protocol, `o_bErr` (Error completion) turns on and the processing of the FB is interrupted. The error code is stored in `o_uErrId` (Error code). For details of the error code, refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).
- If an error occurs in the ROBO Cylinder and this FB receives an error code, `o_bUnitErr` (Module error completion) turns on and the processing of the FB is interrupted. The received error code is stored in `o_uUnitErrId` (Module error code). For details of the error code, refer to the manuals described in "RELEVANT MANUALS".
- If any other error occurs, `o_bErr` (Error completion) turns on and the processing of the FB is interrupted. For details of the error code, refer to  Page 26 Error code.

Timing chart of I/O signals

■ Normal completion

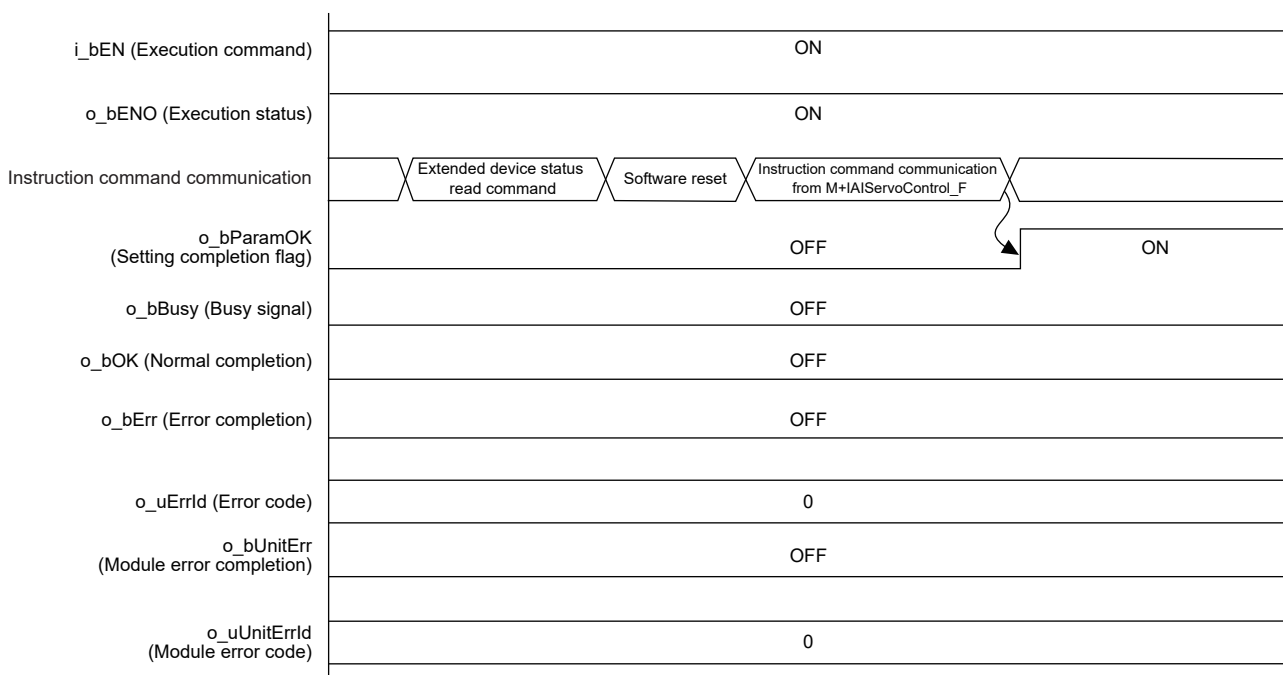
- From rising edge of the execution command ON to parameter data static area write command

The following processing is executed only once at rising edge of the execution command ON.



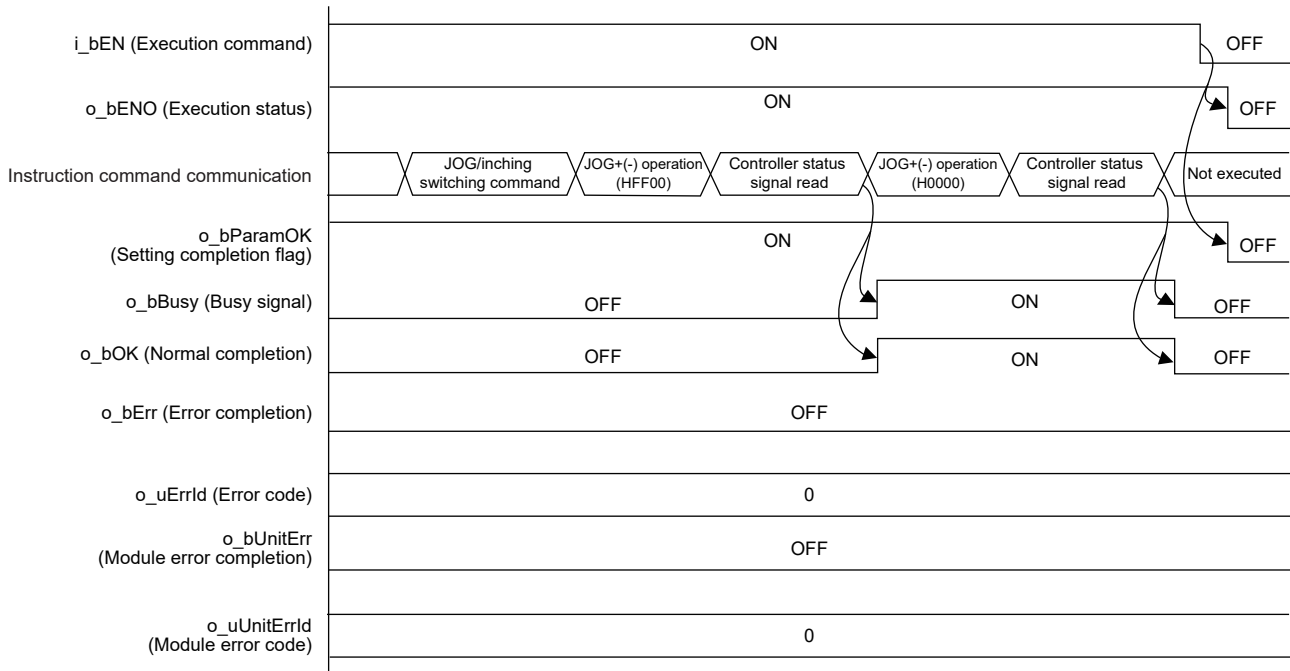
- From the extended device status read command to servo ON

The following processing is executed only once at rising edge of the execution command ON.

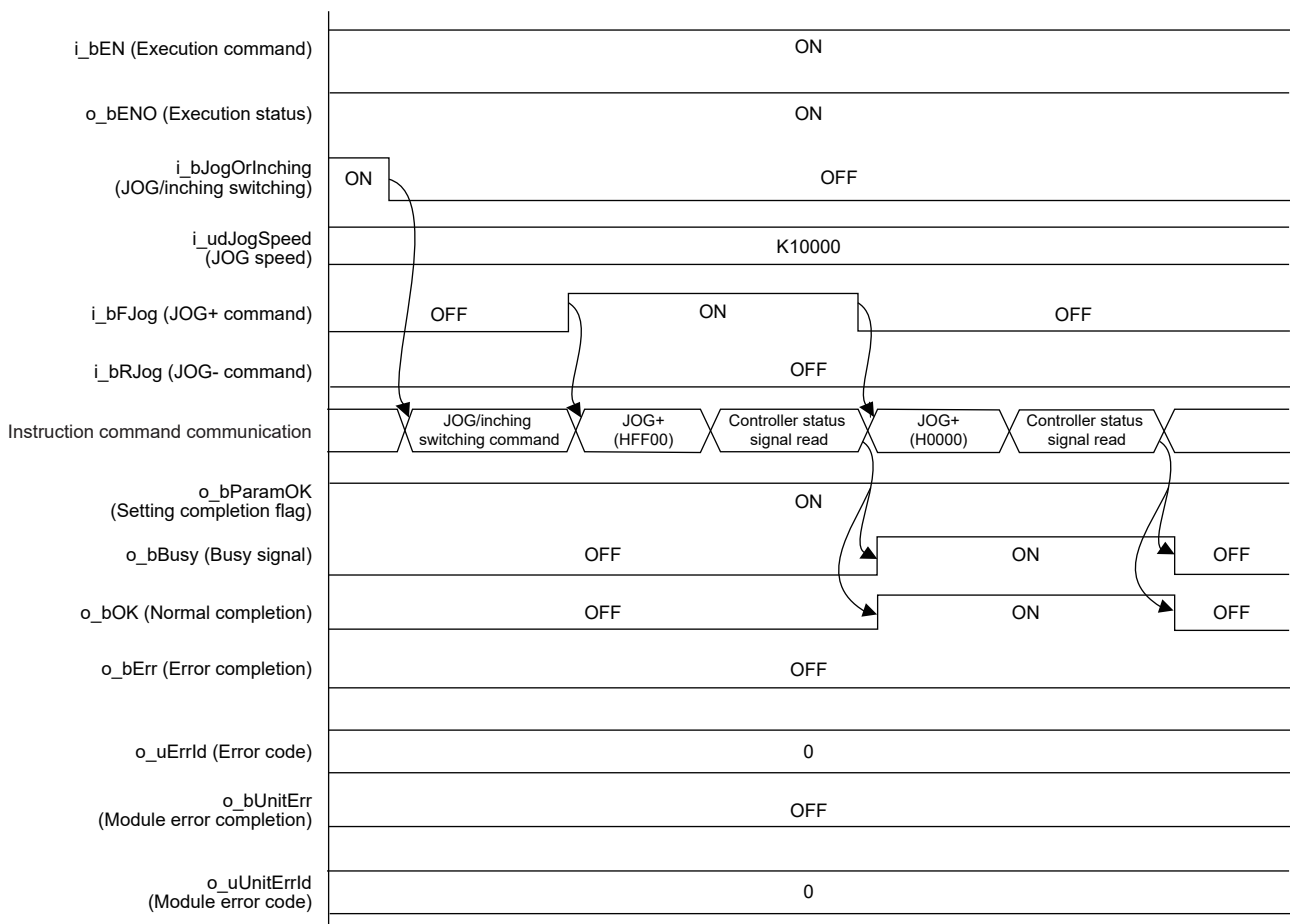


- From the JOG/inching switching command to execution command OFF (Example: JOG operation)

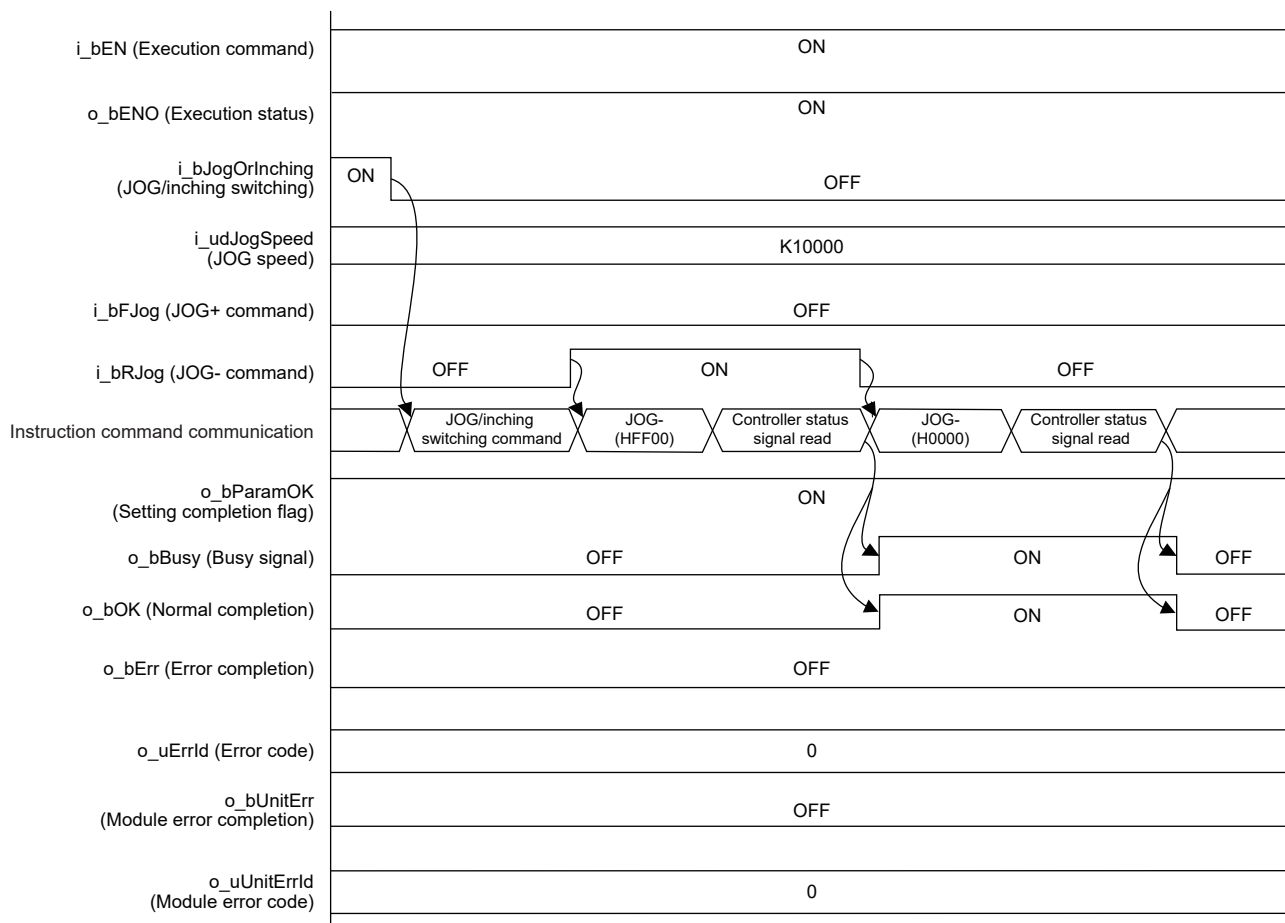
The following processing is repeatedly executed while i_bEN (Execution command) is on.



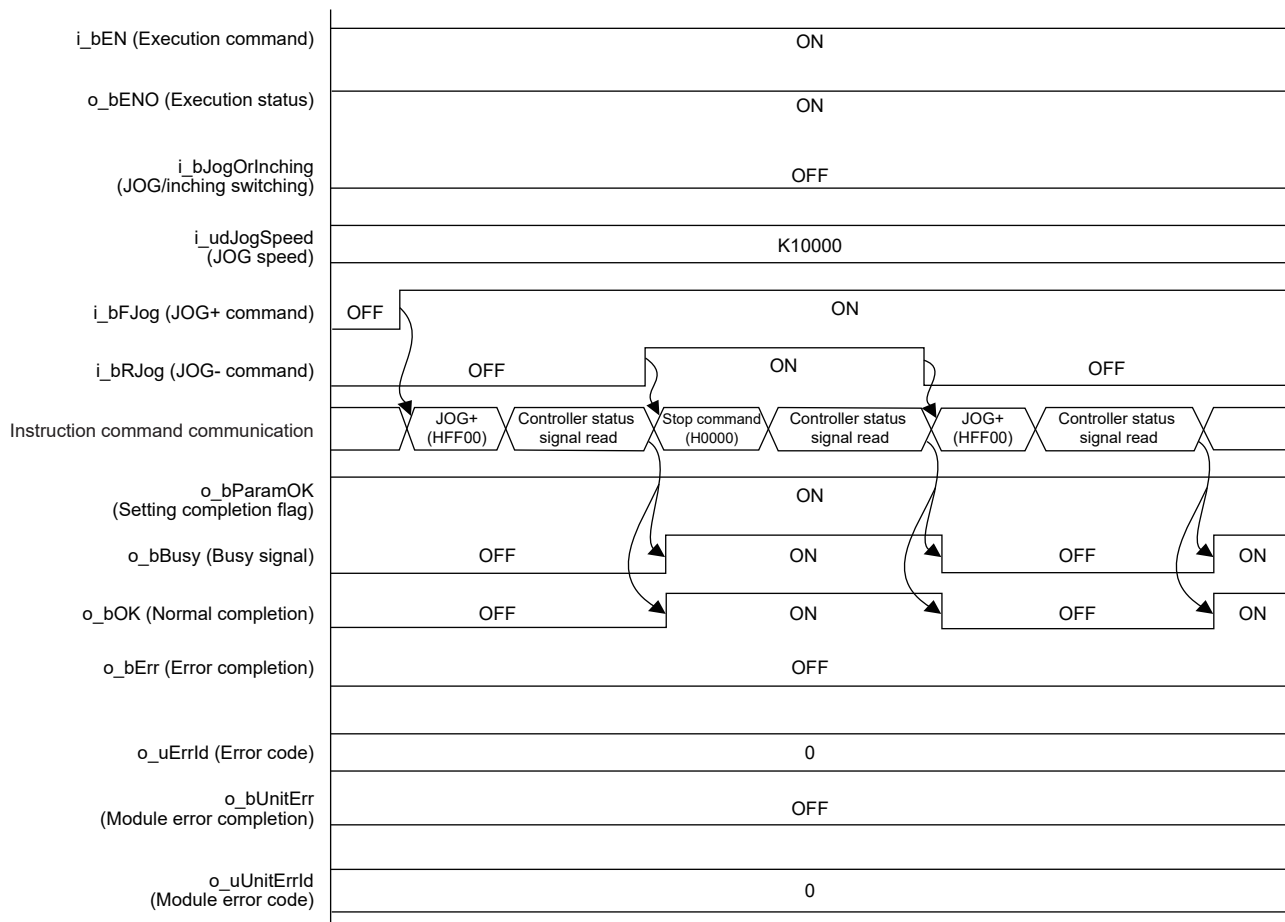
- JOG operation (JOG+ command)



• JOG operation (JOG- command)

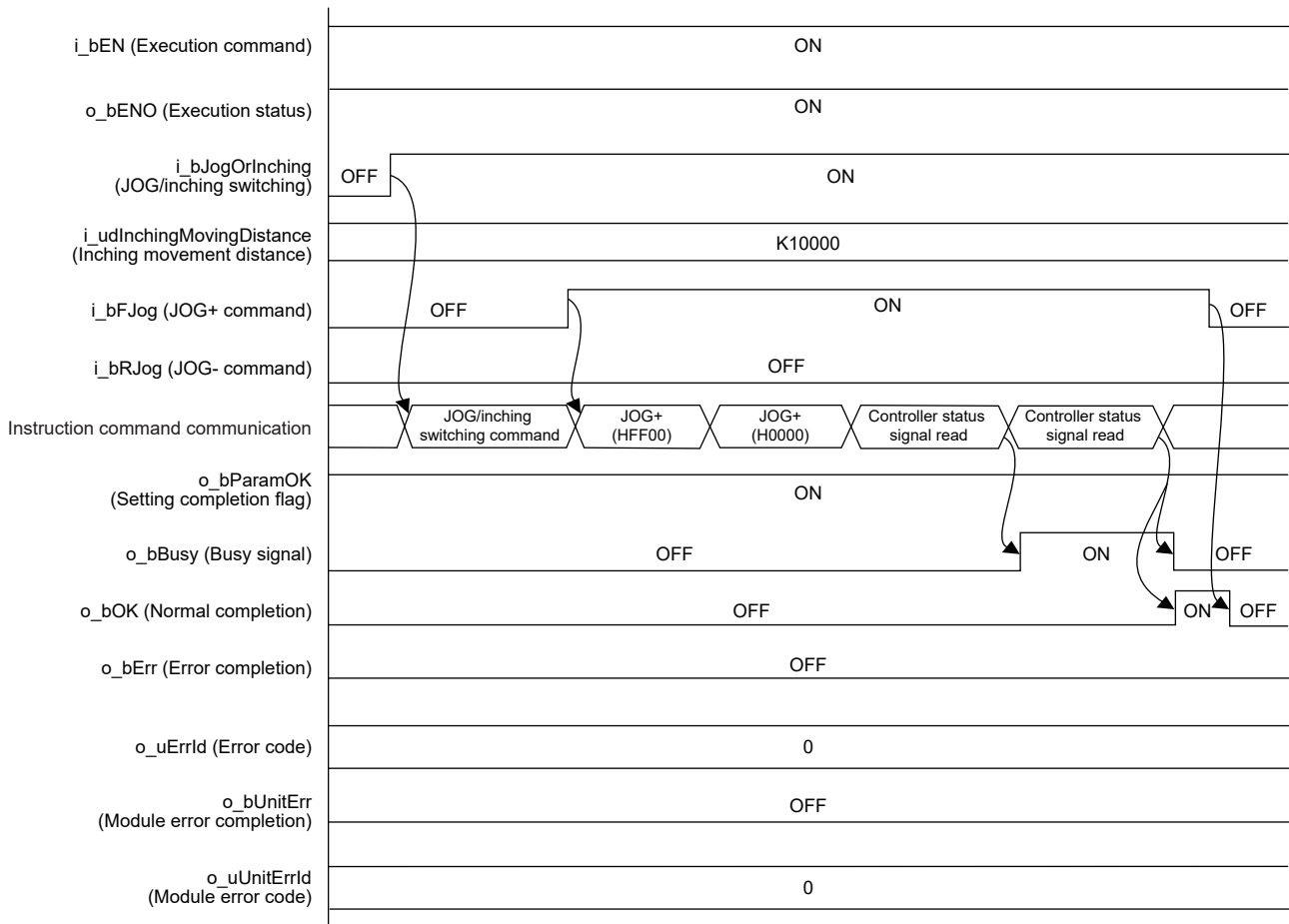


• JOG operation (when both JOG+ command and JOG- command are simultaneously turned on)



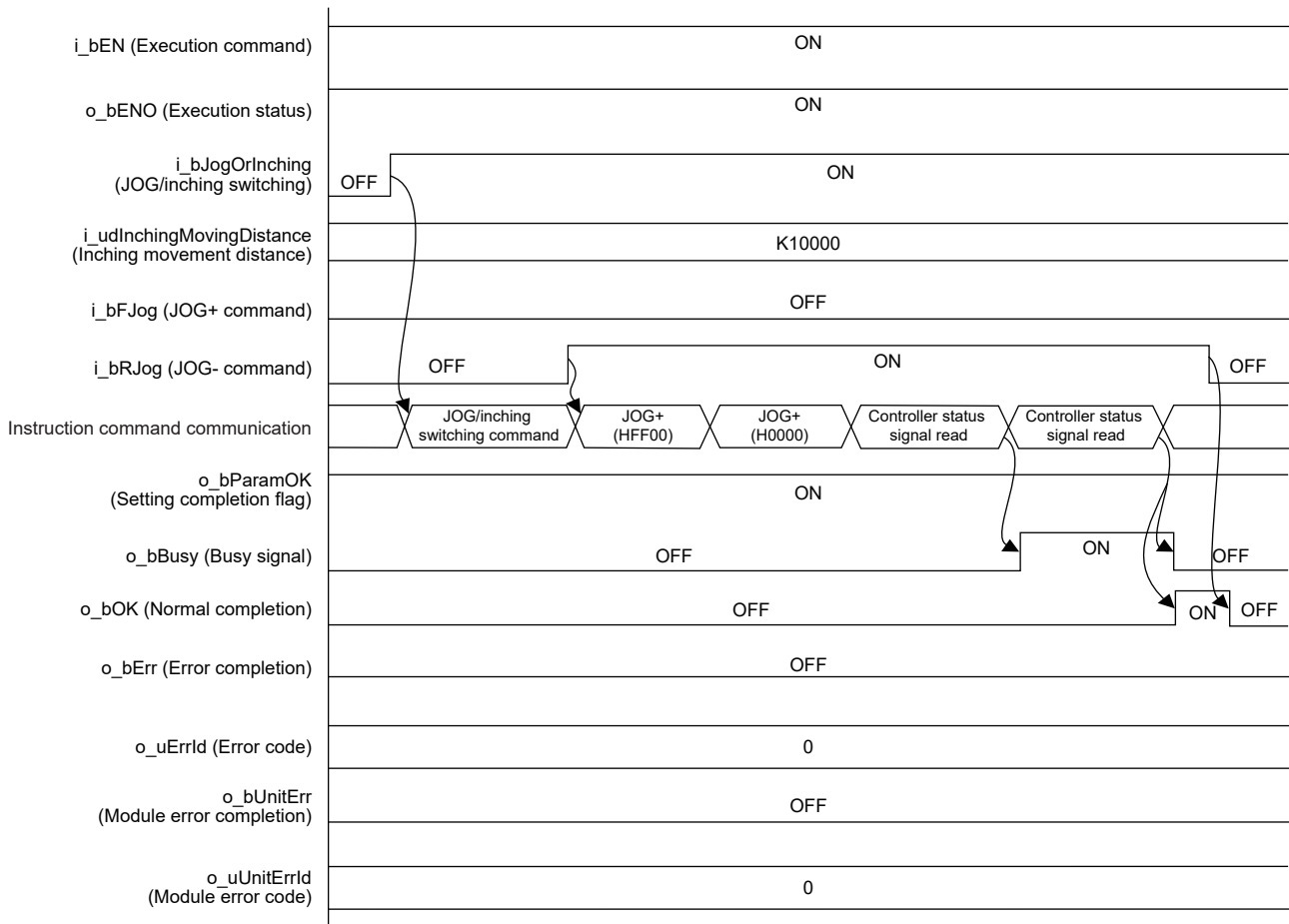
- Inching operation (JOG+ command)

When i_bFJog (JOG+ command) is turned off before o_bOK (Normal completion) turns on, o_bOK (Normal completion) is on only during one scan.

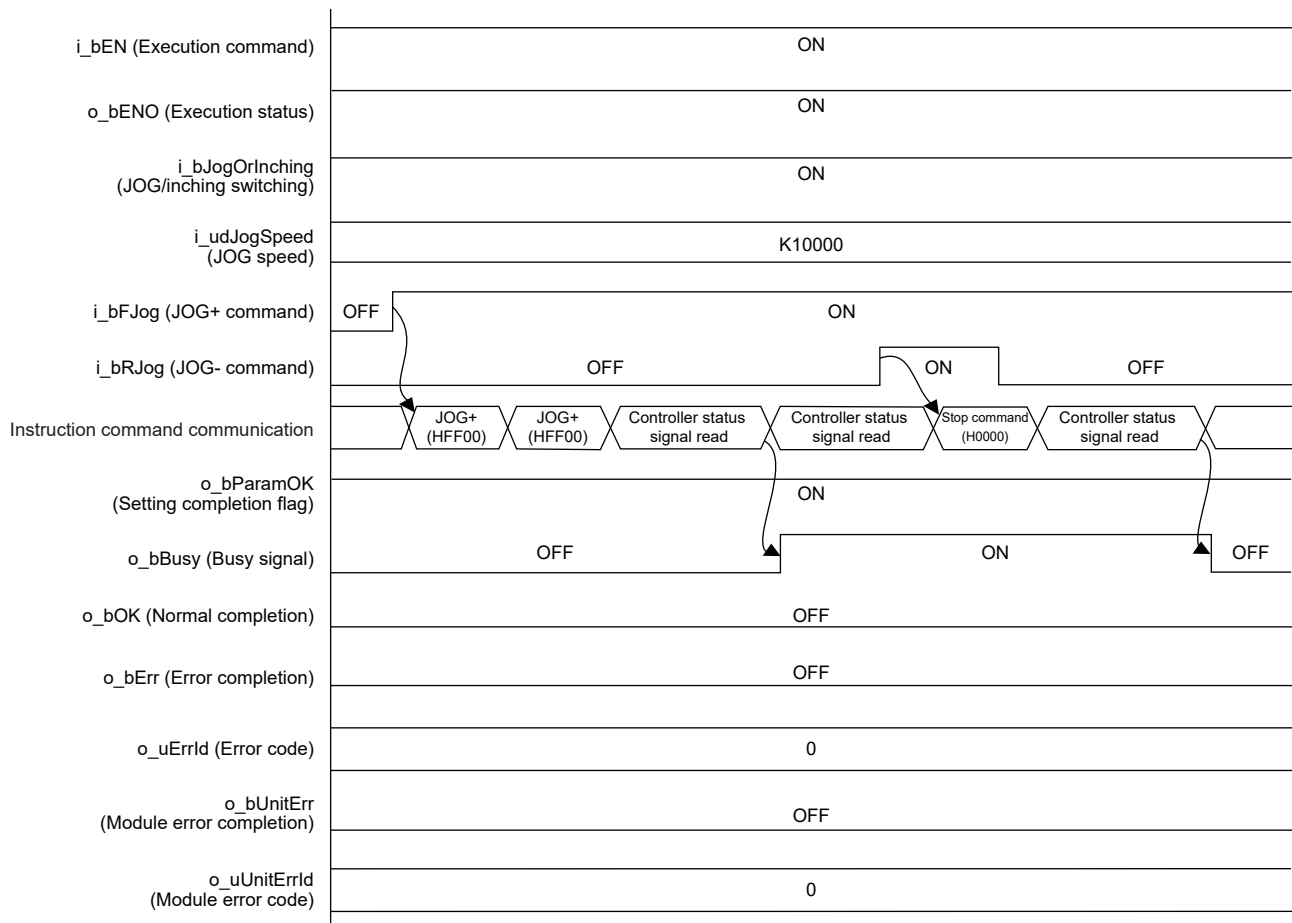


- Inching operation (JOG- command)

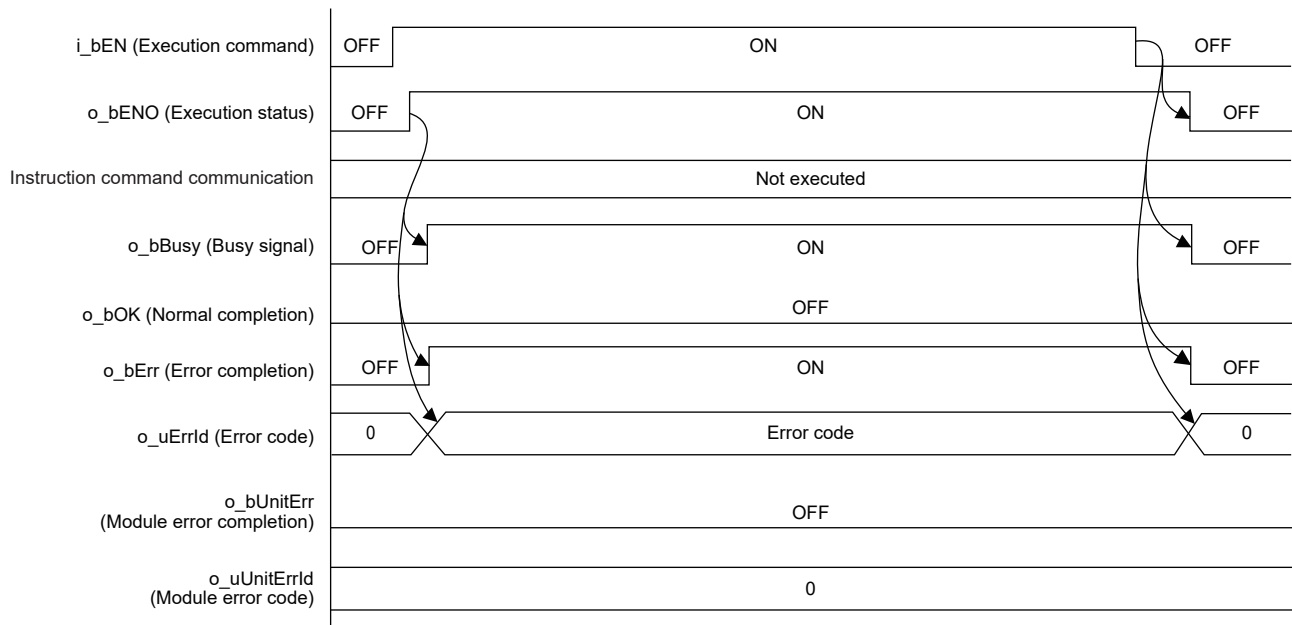
When i_bRJog (JOG- command) is turned off before o_bOK (Normal completion) turns on, o_bOK (Normal completion) is on only during one scan.



- Inching operation (when both JOG+ command and JOG- command are simultaneously turned on)



■ Error completion




Restrictions and precautions

- This FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.
- This FB cannot be used in an interrupt program.
- Using the FB in a program that is to be executed only once, such as a subroutine program or a FOR-NEXT loop, has a problem that i_bEN (Execution command) can no longer be turned off and normal operation is not possible; Always use the FB in a program that is capable of turning off the execution command.
- This FB requires the ladder to be configured for every input label.
- This FB writes data to the nonvolatile memory. For details, refer to PCON, ACON, SCON, RCP6 (PLC Unit) ERC2, ERC3 Serial Communication [Modbus Version] Operation Manual.
- By turning on i_bEN (Execution command), this FB restarts the controller after turning off the servo. Restart takes 2000 ms.
- When 2100 ms or more is taken from the restart of the controller until the communication is enabled, this FB is completed with an error. In such a case, set the time from the restart until the communication is enabled in the file register (R2335). The waiting time of this FB is $R2335 \times 100$ ms. When the set waiting time is 2100 ms or shorter, it is automatically set to 2100 ms.
- The JOG speed or inching movement distance cannot be changed while i_bEN (Execution command) is on. When changing either of them, execute the FB again.
- Execute the home position return after o_bParamOK (Setting completion flag) turns on. Otherwise, a major error occurs when the cylinder exceeds the operation limit value.
- When the cylinder stops at the operation limit value, no error occurs in this FB.
- When i_bFJog (JOG+ command) or i_bRJog (JOG- command) is turned on before o_bParamOK (Setting completion flag) turns on, the JOG+(-) command is ignored. Turn on the JOG+(-) command again after o_bParamOK (Setting completion flag) turns on.
- When i_bEN (Execution command) is turned off while the cylinder is operating, the cylinder operation does not stop. Program the processing separately in accordance with the required system operation.
- This FB uses the CPRTCL instruction. For details, refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/ 7.8 Programming/Predefined protocol support instruction).
- To operate the IAI ROBO Cylinder, set the protocol type to the predefined protocol support function with the module parameter of GX Works3. For details of the parameter settings, refer to Page 14 Parameter setting.
- Change the number of timeouts or retries of the communication in Predefined Protocol Support Tool For Positioning. For details of the settings, refer to Predefined Protocol Support Tool For Positioning Operating Manual (6.2 Setting a Connected Model). If the communication interval for the same channel is short, the command may not be received depending on the connected controller, and a serial communication timeout (CPU error) may occur. In this case, the situation can be avoided by increasing the "transmission standby time" in the protocol transmission/reception settings of the connected device setting.
- Since the controller is restarted at the execution of this FB, the control by the following FBs is stopped.

Page 11 M+IAIStartHomePositioning_F (Home Position Return)

Page 37 M+IAIStartPositioning_F (Positioning Operation)

Parameter setting

For details of the parameter settings, refer to  Page 14 Parameter setting.


Performance value

CPU	Measurement condition				Processing time	Maximum scan time	Number of scans
	JOG/inching operation	+ command/- command	JOG speed (Unit: 0.01 mm/s)	Inching movement distance (Unit: 0.01 mm)			
FX5U, FX5UC ^{*1*2}	JOG operation	JOG+ command	100	—	14.0 ms	1.08 ms	40 scans
			1000	—	14.1 ms	1.10 ms	40 scans
			10000	—	14.2 ms	1.15 ms	40 scans
		JOG- command	100	—	14.0 ms	1.13 ms	40 scans
			1000	—	14.2 ms	1.09 ms	40 scans
			10000	—	14.3 ms	1.08 ms	40 scans
	Inching operation	Inching+ command	100	10	41.8 ms	1.07 ms	126 scans
			100	100	960 ms	1.11 ms	2885 scans
			100	1000	9950 ms	1.44 ms	30473 scans
		Inching- command	100	10	45.9 ms	1.10 ms	128 scans
			100	100	946 ms	1.27 ms	2853 scans
			100	1000	10000 ms	1.43 ms	30492 scans

*1 When the program capacity is set to 128K steps, the process speed may be decreased.

*2 The standard area is used for the labels.

Error code

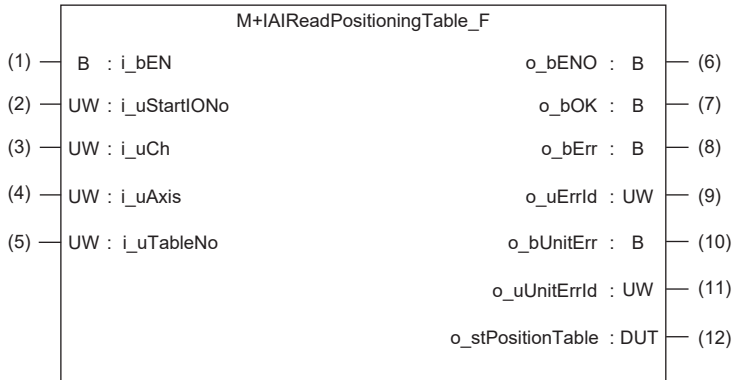
Error code (hexadecimal)	Description	Action
101H	The setting value of i_uCh (Target CH) is out of range. The target channel is not within the range of 1 to 4.	Review and correct the setting and then execute the FB again.
102H	The setting value of i_uAxis (Target axis) is out of range. The target axis is not within the range of 1 to 16.	Review and correct the setting and then execute the FB again.
103H	The setting value of i_udJogSpeed (JOG speed) is out of range. The JOG speed is not within the range of 1 to 999999.	Review and correct the setting and then execute the FB again.
104H	The setting value of i_udInchingMovingDistance (Inching movement distance) is out of range. The inching movement distance is not within the range of 1 to 999999.	Review and correct the setting and then execute the FB again.
200H	An unsupported device is connected.	Review and correct the connected device and then execute the FB again.
201H	The execution command has turned off during the processing.	Keep the ON state until the setting completion flag turns on. ^{*1}
203H	The controller is in the emergency stop state or a major failure has occurred.	Check the status of the controller using M+IAIMonitoring_F. After checking the status, eliminate the error cause and then execute the FB again.
Predefined protocol error code	This error code occurs during communication.	Refer to  MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).

*1 It is output only during one scan.

2.3 M+IAIReadPositioningTable_F (Position Table Read)

Overview

This FB sets the PIO/MODBUS switching to the MODBUS communication and reads the position table information for the specified position table No. of the IAI ROBO Cylinder.




Label

Input label

No.	Label	Label name	Data type	Setting range	Description
(1)	i_bEN	Execution command	Bit	ON, OFF	ON: The FB is activated. OFF: The FB is not activated.
(2)	i_uStartIONo	Start I/O No.	Word [Unsigned]/Bit string [16-bit]	—	Setting this label is not required since it is not used in the program in this FB.
(3)	i_uCh	Target CH	Word [Unsigned]/Bit string [16-bit]	1 to 4	Specify the channel number. 1: Built-in RS485 port 2: FX5-485-BD, FX5-232-BD 3, 4: FX5-485ADP, FX5-232ADP
(4)	i_uAxis	Target axis	Word [Unsigned]/Bit string [16-bit]	1 to 16	Specify the axis number set in the ROBO Cylinder incremented by one.*1 Example: When setting 0 for the axis number of the ROBO Cylinder, set 1 in i_uAxis (Target axis).
(5)	i_uTableNo	Position table No.	Word [Unsigned]/Bit string [16-bit]	0 to 999	Specify the position table No. from which the setting values are read.

*1 The axis number corresponds to the slave station number of MODBUS.

Output label

No.	Label	Label name	Data type	Default value	Description
(6)	o_bENO	Execution status	Bit	OFF	ON: The execution command is on. OFF: The execution command is off.
(7)	o_bOK	Normal completion	Bit	OFF	When this label is on, it indicates that reading the position table data has been completed.
(8)	o_bErr	Error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the FB.
(9)	o_uErrId	Error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the FB is stored.
(10)	o_bUnitErr	Module error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the module.
(11)	o_uUnitErrId	Module error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the module is stored.
(12)	o_stPositionTable	Position table	Structure	—	The position table information is stored. For details of the structure, refer to  Page 55 Position table.



Function overview

Applicable hardware and software



■ Predefined Protocol Support FB For Positioning

Applicable module	Firmware version	Engineering tool
FX5U CPU	1.200 or later	GX Works3 Version 1.060N or later
FX5UC CPU	1.200 or later	GX Works3 Version 1.060N or later

Basic specifications

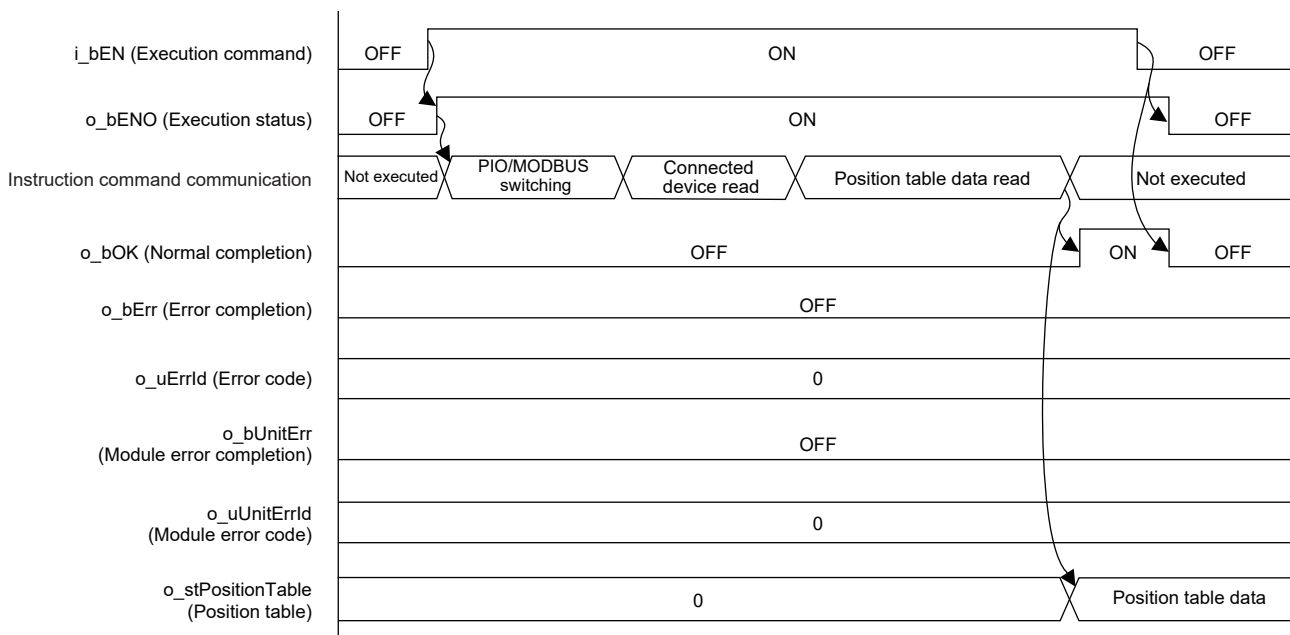
Item	Description
Programming language	- (The program in this FB is not open to the public.)
Number of steps	3688 steps The number of steps of the FB in a program depends on the CPU module used, input and output definition, and option settings of GX Works3. For the option settings of GX Works3, refer to  GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Label amount used	<ul style="list-style-type: none">Label: 0.06K points (Word)Latch label: 0K points (Word) The label amount used in a program depends on the CPU module used, device specified in the argument, and option settings of GX Works3. For the option settings of GX Works3, refer to  GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Number of index register points used	<ul style="list-style-type: none">Index register: 0 pointsLong index register: 0 points
File register amount used	File register: 2336 points (Word) (R0 to R2335)
FB dependence	No dependence
FB compiling method	Subroutine type
FB operation type	Pulsed execution (multiple scan execution type)

Function description

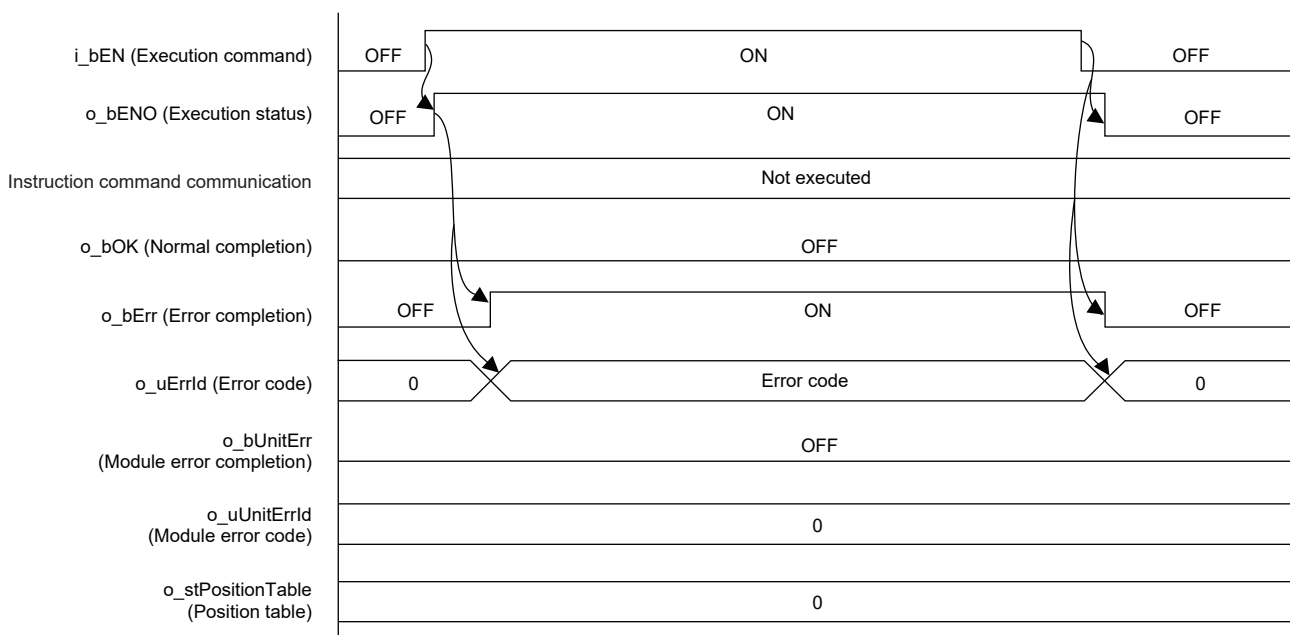
- Set the axis number of the operation target in i_uAxis (Target axis).
- At rising edge of i_bEN (Execution command), this FB sets the PIO/MODBUS switching to the MODBUS communication and reads the set data in the specified position table No. of the IAI ROBO Cylinder.
- o_bOK (Normal completion) turns on when reading the position table is completed.
- If an error occurs while sending/receiving a predefined protocol, o_bErr (Error completion) turns on and the processing of the FB is interrupted. The error code is stored in o_uErrId (Error code). For details of the error code, refer to  MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).
- If an error occurs in the ROBO Cylinder and this FB receives an error code, o_bUnitErr (Module error completion) turns on and the processing of the FB is interrupted. The received error code is stored in o_uUnitErrId (Module error code). For details of the error code, refer to the manuals described in "RELEVANT MANUALS".
- If any other error occurs, o_bErr (Error completion) turns on and the processing of the FB is interrupted. For details of the error code, refer to  Page 30 Error code.

Timing chart of I/O signals

■ Normal completion



■ Error completion



Restrictions and precautions

- This FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.
- This FB cannot be used in an interrupt program.
- Using the FB in a program that is to be executed only once, such as a subroutine program or a FOR-NEXT loop, has a problem that i_bEN (Execution command) can no longer be turned off and normal operation is not possible; Always use the FB in a program that is capable of turning off the execution command.
- This FB requires the ladder to be configured for every input label.
- This FB uses the CPRTCL instruction. For details, refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.8 Programming/Predefined protocol support instruction).
- To operate the IAI ROBO Cylinder, set the protocol type to the predefined protocol support function with the module parameter of GX Works3. For details of the parameter settings, refer to Page 14 Parameter setting.
- Change the number of timeouts or retries of the communication in Predefined Protocol Support Tool For Positioning. For details of the settings, refer to Predefined Protocol Support Tool For Positioning Operating Manual (6.2 Setting a Connected Model). If the communication interval for the same channel is short, the command may not be received depending on the connected controller, and a serial communication timeout (CPU error) may occur. In this case, the situation can be avoided by increasing the "transmission standby time" in the protocol transmission/reception settings of the connected device setting.

Parameter setting

For details of the parameter settings, refer to Page 14 Parameter setting.

Performance value

CPU	Measurement condition	Processing time	Maximum scan time	Number of scans
FX5U, FX5UC ^{*1*2}	Axis 1, position table No. 0	49.9 ms	0.933 ms	173 scans

*1 When the program capacity is set to 128K steps, the process speed may be decreased.

*2 The standard area is used for the labels.

Error code

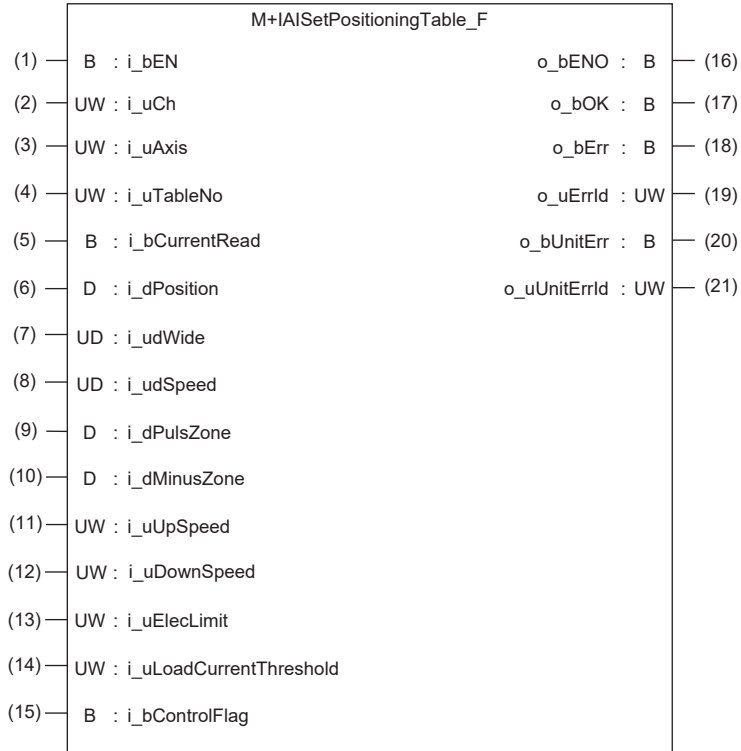
Error code (hexadecimal)	Description	Action
101H	The setting value of i_uCh (Target CH) is out of range. The target channel is not within the range of 1 to 4.	Review and correct the setting and then execute the FB again.
102H	The setting value of i_uAxis (Target axis) is out of range. The target axis is not within the range of 1 to 16.	Review and correct the setting and then execute the FB again.
105H	The setting value of i_uTableNo (Position table No.) is out of range. The position table No. is not within the range of 0 to 999.	Review and correct the setting and then execute the FB again.
200H	An unsupported device is connected.	Review and correct the connected device and then execute the FB again.
201H	The execution command has turned off during the processing.	Keep the ON state of the execution command until the normal completion, error completion, or module error completion turns on.*1
Predefined protocol error code	This error code occurs during communication.	Refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).

*1 It is output only during one scan.

2.4 M+IAISetPositioningTable_F (Position Table Setting)

Overview

This FB writes the position table information to the specified position table No. of the IAI ROBO Cylinder.



Label

Input label

No.	Label	Label name	Data type	Setting range	Description
(1)	i_bEN	Execution command	Bit	ON, OFF	ON: The FB is activated. OFF: The FB is not activated.
(2)	i_uCh	Target CH	Word [Unsigned]/Bit string [16-bit]	1 to 4	Specify the channel number. 1: Built-in RS485 port 2: FX5-485-BD, FX5-232-BD 3, 4: FX5-485ADP, FX5-232ADP
(3)	i_uAxis	Target axis	Word [Unsigned]/Bit string [16-bit]	1 to 16	Specify the axis number set in the ROBO Cylinder incremented by one. ^{*1} Example: When setting 0 for the axis number of the ROBO Cylinder, set 1 in i_uAxis (Target axis).
(4)	i_uTableNo	Position table No.	Word [Unsigned]/Bit string [16-bit]	0 to 999	Specify the table No. to which the setting value is written.
(5)	i_bCurrentRead	Current position read	Bit	ON, OFF	ON: The current position of the ROBO Cylinder is set as the target position. OFF: Each setting value is written to the ROBO Cylinder.
(6)	i_dPosition	Target position	Double word [Signed]/Bit string [32-bit]	-999999 to 999999	Specify the positioning target position. ^{*2}
(7)	i_udWide	Positioning width	Double word [Unsigned]/Bit string [32-bit]	1 to 999999	When the control flag is specified by the normal operation, specify the allowable difference between the target position used for detecting the operation completion and the current position. When the control flag is specified by the push operation, specify the push width. ^{*2}

No.	Label	Label name	Data type	Setting range	Description
(8)	i_udSpeed	Command speed	Double word [Unsigned]/Bit string [32-bit]	1 to 999999	Specify the movement speed.* ³
(9)	i_dPulsZone	Individual zone boundary plus side	Double word [Signed]/Bit string [32-bit]	-999999 to 999999	Specify the plus side boundary value of the current position.* ²
(10)	i_dMinusZone	Individual zone boundary minus side	Double word [Signed]/Bit string [32-bit]	-999999 to 999999	Specify the minus side boundary value of the current position.* ²
(11)	i_uUpSpeed	Acceleration time	Word [Unsigned]/Bit string [16-bit]	1 to 300	Specify the acceleration when the position moves.* ⁴
(12)	i_uDownSpeed	Deceleration time	Word [Unsigned]/Bit string [16-bit]	1 to 300	Specify the deceleration when the position moves.* ⁴
(13)	i_uElecLimit	Current limit value when pushed	Word [Unsigned]/Bit string [16-bit]	• 20 to 70 • 20 to 200	Specify the current limit value when the push operation is performed.* ⁵
(14)	i_uLoadCurrentThreshold	Load current threshold value	Word [Unsigned]/Bit string [16-bit]	• 20 to 70 • 20 to 200	Specify the current threshold value. The setting range is the same as that of the current limit value when pushed. Specify 0 when not making a judgment.
(15)	i_bControlFlag	Control flag specification	Bit	ON, OFF	ON: The push operation is specified. OFF: The normal operation is specified.

*1 The axis number corresponds to the slave station number of MODBUS.

*2 The unit is 0.01 mm.

*3 The unit is 0.01 mm/s.

*4 The unit is 0.01 G.

*5 The setting range differs depending on the actuator. For actuators other than the RCS2-RA13R, specify the value in the range of 20 to 70%. For the RCS2-RA13R, specify the value in the range of 20 to 200%.

Output label

No.	Label	Label name	Data type	Default value	Description
(16)	o_bENO	Execution status	Bit	ON, OFF	ON: The FB is activated. OFF: The FB is not activated.
(17)	o_bOK	Normal completion	Bit	OFF	When this label is on, it indicates that the position table information setting has been completed.
(18)	o_bErr	Error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the FB.
(19)	o_uErrId	Error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the FB is stored.
(20)	o_bUnitErr	Module error flag	Bit	OFF	When this label is on, it indicates that an error has occurred in the module.
(21)	o_uUnitErrId	Module error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the module is stored.

Function overview

Applicable hardware and software

■ Predefined Protocol Support FB For Positioning

Applicable module	Firmware version	Engineering tool
FX5U CPU	1.200 or later	GX Works3 Version 1.060N or later
FX5UC CPU	1.200 or later	GX Works3 Version 1.060N or later

Basic specifications

Item	Description
Programming language	- (The program in this FB is not open to the public.)
Number of steps	2326 steps The number of steps of the FB in a program depends on the CPU module used, input and output definition, and option settings of GX Works3. For the option settings of GX Works3, refer to GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Label amount used	<ul style="list-style-type: none">• Label: 0.06K points (Word)• Latch label: 0K points (Word) The label amount used in a program depends on the CPU module used, device specified in the argument, and option settings of GX Works3. For the option settings of GX Works3, refer to GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Number of index register points used	<ul style="list-style-type: none">• Index register: 0 points• Long index register: 0 points
File register amount used	File register: 2336 points (Word) (R0 to R2335)
FB dependence	No dependence
FB compiling method	Macro type
FB operation type	Pulsed execution (multiple scan execution type)

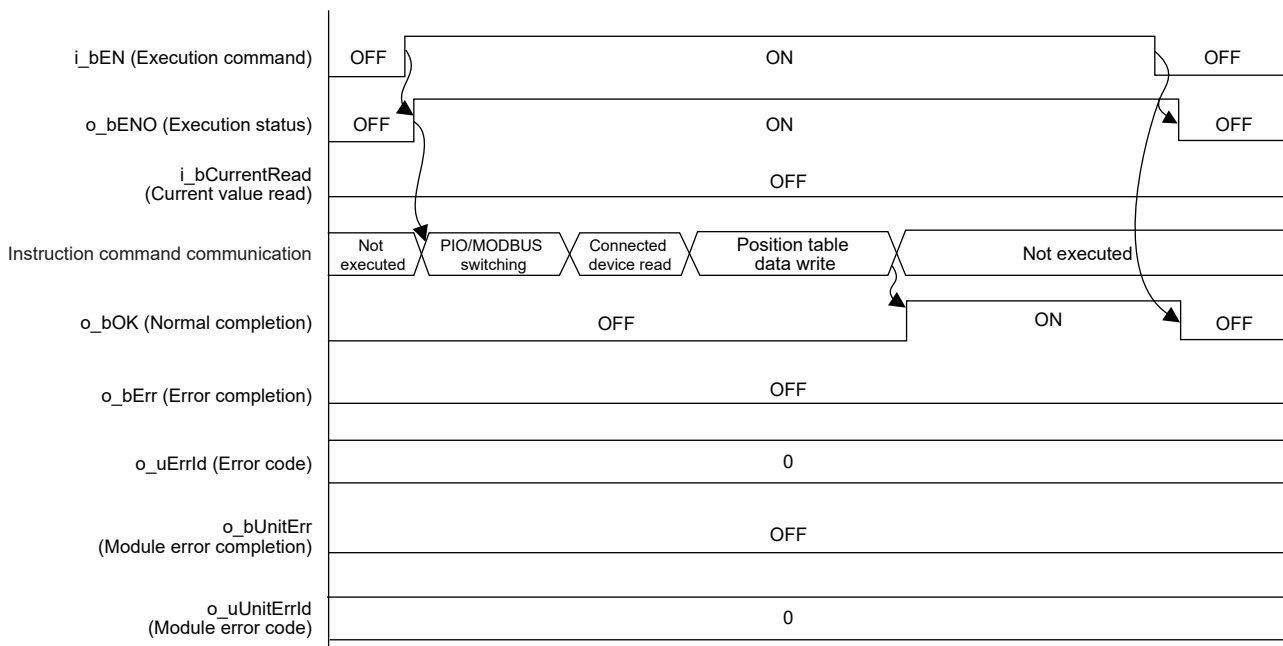
Function description

- By turning on i_bEN (Execution command), PIO and MODBUS are switched, the MODBUS communication is performed, and the control of the IAI ROBO Cylinder is enabled from this FB.
- By turning on i_bEN (Execution command), this FB writes the settings of the position table information for the IAI ROBO Cylinder to the specified position table No. For details of the position table information, refer to PC Software RCM-101-MW, RCM-101-USB Operation Manual.
- When i_bCurrentRead (Current value read) is on, set the current position as the target position.
- If an error occurs while sending/receiving a message to/from the IAI ROBO Cylinder, o_bUnitErr (Module error flag) turns on and an error code is stored in o_uUnitErrId (Module error code). For details of the error code, refer to the manuals described in "RELEVANT MANUALS".
- If any other error occurs, o_bErr (Error completion) turns on and the processing of the FB is interrupted. For details of the error code, refer to Page 36 Error code.

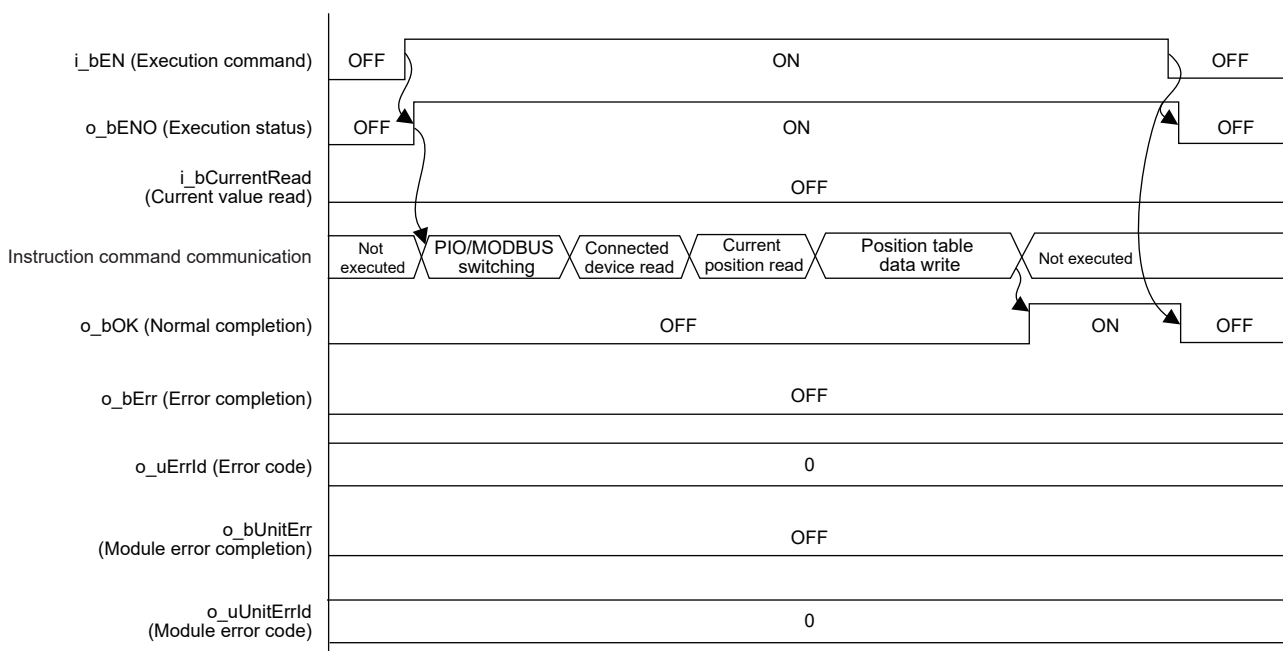
Timing chart of I/O signals

■ Normal completion

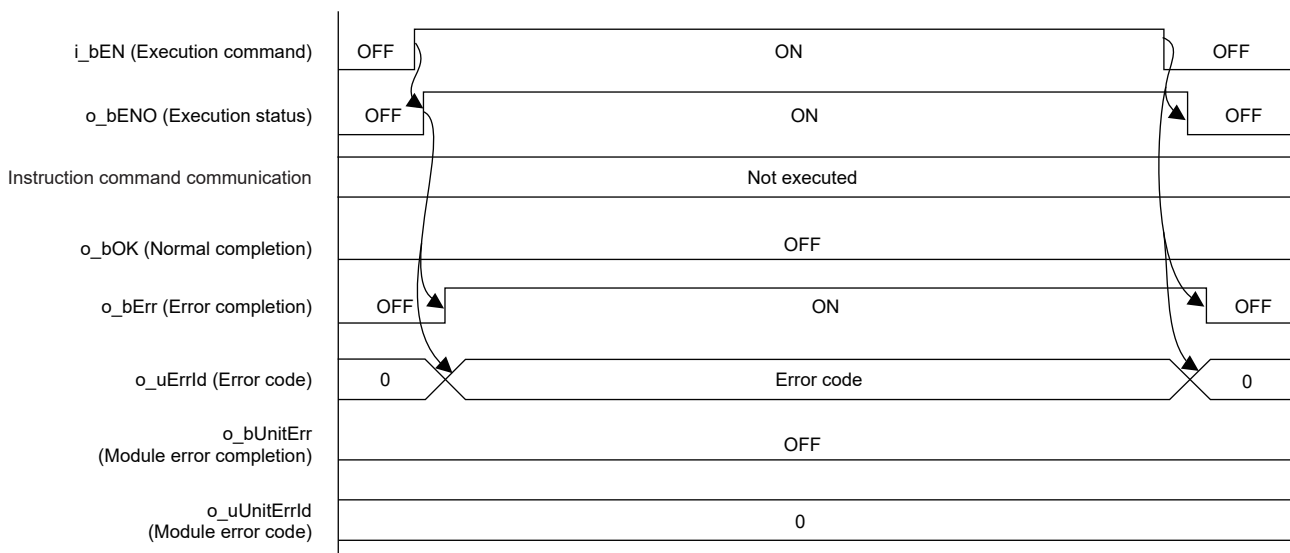
- When the current position read is off



- When the current position read is on



■ Error completion



Restrictions and precautions

- This FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.
- This FB uses the CPRTCL instruction.
- This FB cannot be used in an interrupt program.
- Using the FB in a program that is to be executed only once, such as a subroutine program or a FOR-NEXT loop, has a problem that i_bEN (Execution command) can no longer be turned off and normal operation is not possible; Always use the FB in a program that is capable of turning off the execution command.
- Change the number of timeouts or retries of the communication in Predefined Protocol Support Tool For Positioning. For details of the settings, refer to [Predefined Protocol Support Tool For Positioning Operating Manual \(6.2 Setting a Connected Model\)](#). If the communication interval for the same channel is short, the command may not be received depending on the connected controller, and a serial communication timeout (CPU error) may occur. In this case, the situation can be avoided by increasing the "transmission standby time" in the protocol transmission/reception settings of the connected device setting.
- A duplicated coil warning may occur during compile operation. However, this is not a problem and the FB will operate without an error.

Parameter setting

For details of the parameter settings, refer to  Page 14 Parameter setting.

Application example

For details of the application example, refer to  Page 51 FB LIBRARY APPLICATION EXAMPLE.

Performance value

CPU	Measurement condition ^{*3*4}		Processing time ^{*5}	Maximum scan time	Number of scans
FX5U, FX5UC ^{*1*2}	Current position read: ON	Axis 1, table No. 0	68.5 ms	0.896 ms	242 scans
	Current position read: OFF	Axis 1, table No. 0	54.0 ms	0.966 ms	194 scans

*1 When the program capacity is set to 128K steps, the process speed may be decreased.

*2 The standard area is used for the labels.


*3 The position table data is as follows. The current position at the start of the measurement is 0 when the current position read is off and 1000 when the current position read is on.

Target position	Positioning width	Command speed	Individual zone boundary plus side	Individual zone boundary minus side	Acceleration time	Deceleration time	Pushed current limit value	Load current threshold value	Control flag specification
1000	50	500	2000	2000	100	100	0	0	OFF

*4 When the current position read is on, perform the positioning operation in advance so that the current position becomes 1000.

*5 The processing time is the period from the execution command is turned on until the normal completion turns on.

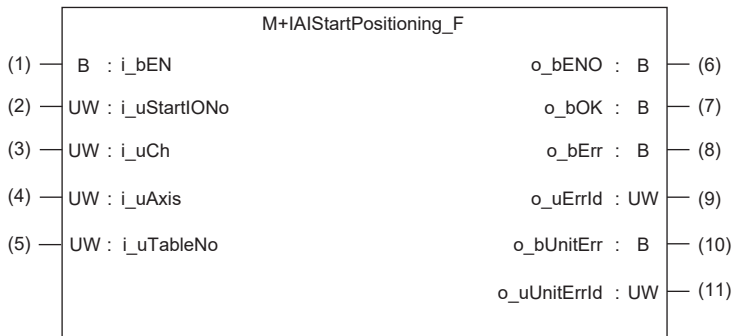
Error code

Error code (hexadecimal)	Description	Action
100H	The setting value of i_uAxis (Target axis) is out of range. The target axis is not within the range of 1 to 16.	Review and correct the setting and then execute the FB again.
101H	The setting value of i_uPointNo (Point No.) is out of range. The point No. is not within the range of 0 to 999.	Review and correct the setting and then execute the FB again.
102H	An unsupported device is connected.	Review and correct the connected device and then execute the FB again.
103H	The setting value of i_uCh (Target CH) is out of range. The target channel is not within the range of 1 to 4.	Review and correct the setting and then execute the FB again.
Module error code	This error code occurs in the module.	Refer to  MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).

2.5 M+IAIStartPositioning_F (Positioning Operation)

Overview

This FB sets the PIO/MODBUS switching to the MODBUS communication and starts the positioning operation.



Label

Input label

No.	Label	Label name	Data type	Setting range	Description
(1)	i_bEN	Execution command	Bit	ON, OFF	ON: The FB is activated. OFF: The FB is not activated.
(2)	i_uStartIONo	Start I/O No.	Word [Unsigned]/Bit string [16-bit]	—	Setting this label is not required since it is not used in the program in this FB.
(3)	i_uCh	Target CH	Word [Unsigned]/Bit string [16-bit]	1 to 4	Specify the channel number. 1: Built-in RS485 port 2: FX5-485-BD, FX5-232-BD 3, 4: FX5-485ADP, FX5-232ADP
(4)	i_uAxis	Target axis	Word [Unsigned]/Bit string [16-bit]	1 to 16	Specify the axis number set in the ROBO Cylinder incremented by one. ^{*1} Example: When setting 0 for the axis number of the ROBO Cylinder, set 1 in i_uAxis (Target axis).
(5)	i_uTableNo	Position table No.	Word [Unsigned]/Bit string [16-bit]	0 to 999	Specify the positioning table No. that performs the positioning operation.

*1 The axis number corresponds to the slave station number of MODBUS.

Output label

No.	Label	Label name	Data type	Default value	Description
(6)	o_bENO	Execution status	Bit	OFF	ON: The execution command is on. OFF: The execution command is off.
(7)	o_bOK	Normal completion	Bit	OFF	When this label is on, it indicates that the positioning operation has been completed.
(8)	o_bErr	Error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the FB.
(9)	o_uErrId	Error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the FB is stored.
(10)	o_bUnitErr	Module error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the module.
(11)	o_uUnitErrId	Module error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the module is stored.

Function overview

Applicable hardware and software

■ Predefined Protocol Support FB For Positioning

Applicable module	Firmware version	Engineering tool
FX5U CPU	1.200 or later	GX Works3 Version 1.060N or later
FX5UC CPU	1.200 or later	GX Works3 Version 1.060N or later

Basic specifications

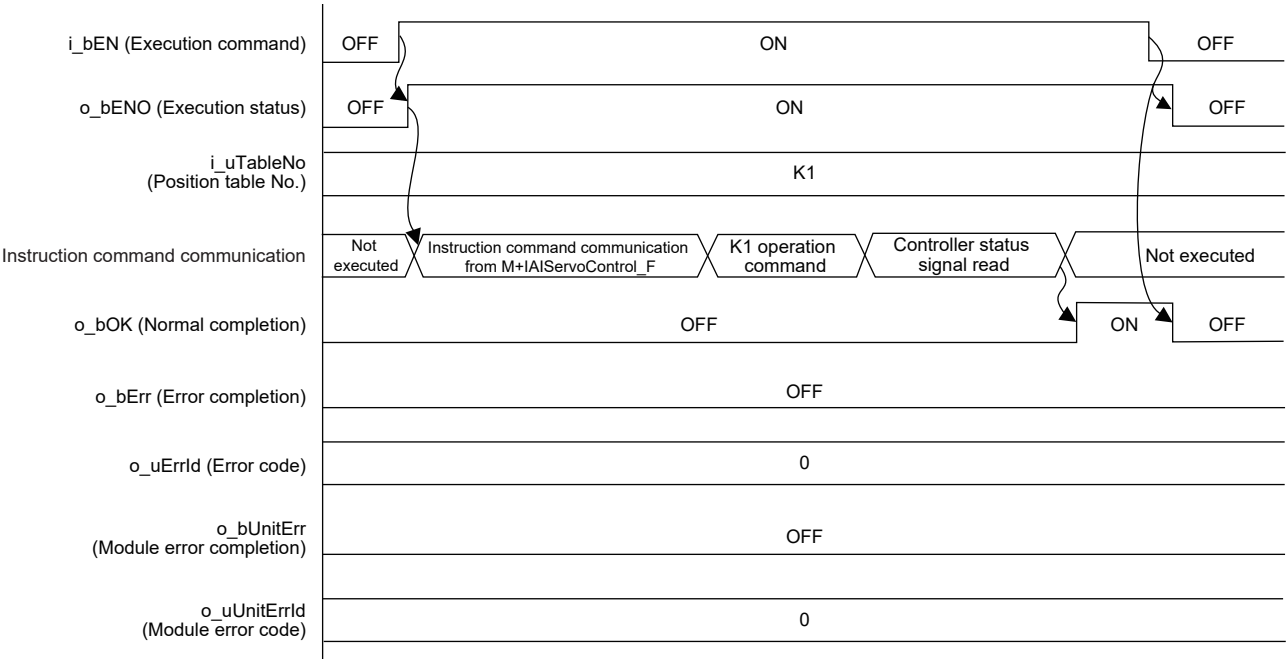
Item	Description
Programming language	- (The program in this FB is not open to the public.)
Number of steps	7777 steps The number of steps of the FB in a program depends on the CPU module used, input and output definition, and option settings of GX Works3. For the option settings of GX Works3, refer to GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Label amount used	<ul style="list-style-type: none">Label: 0.07K points (Word)Latch label: 0K points (Word) The label amount used in a program depends on the CPU module used, device specified in the argument, and option settings of GX Works3. For the option settings of GX Works3, refer to GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Number of index register points used	<ul style="list-style-type: none">Index register: 0 pointsLong index register: 0 points
File register amount used	File register: 2336 points (Word) (R0 to R2335)
FB dependence	M+IAIStartPositioning_F LM+IAIServoControl_F
FB compiling method	Subroutine type
FB operation type	Pulsed execution (multiple scan execution type)

Function description

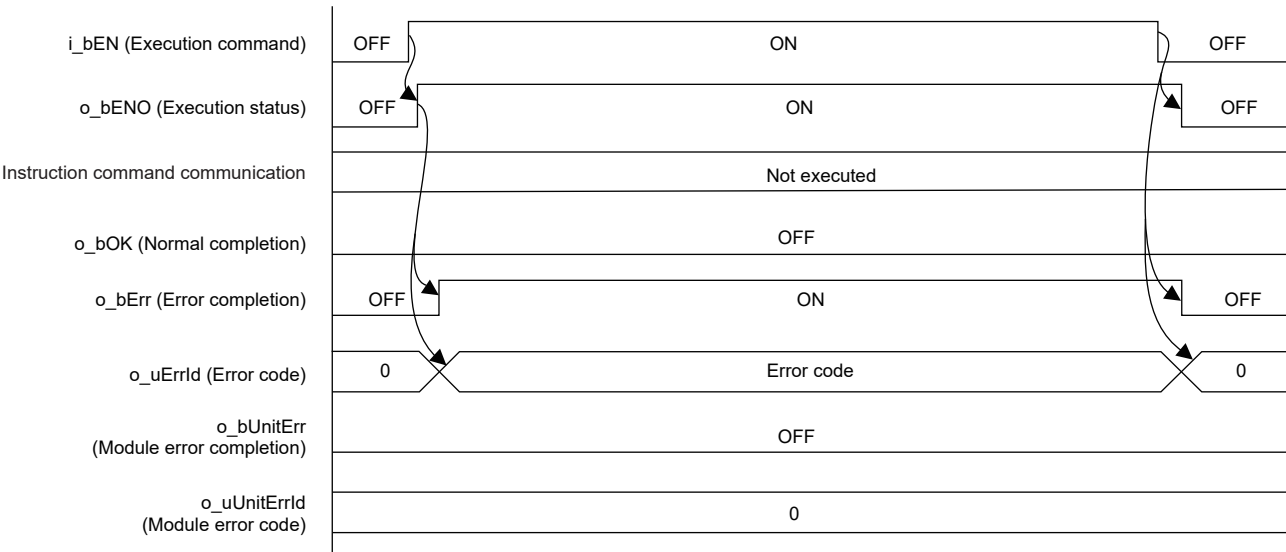
- Set the axis number of the operation target in i_uAxis (Target axis).
- Set the position table No. to be executed in i_uTableNo (Position table No.).
- At rising edge of i_bEN (Execution command), this FB sets the PIO/MODBUS switching to the MODBUS communication and starts the positioning operation.
- o_bOK (Normal completion) turns on when the positioning operation is completed.
- If an error occurs while sending/receiving a communication protocol, o_bErr (Error completion) turns on and the processing of the FB is interrupted. The error code is stored in o_uErrId (Error code). For details of the error code, refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).
- If an error occurs in the ROBO Cylinder and this FB receives an error code, o_bUnitErr (Module error completion) turns on and the processing of the FB is interrupted. The received error code is stored in o_uUnitErrId (Module error code). For details of the error code, refer to the manuals described in "RELEVANT MANUALS".
- If any other error occurs, o_bErr (Error completion) turns on and the processing of the FB is interrupted. For details of the error code, refer to Page 41 Error code.

Timing chart of I/O signals

Normal completion



Error completion



Restrictions and precautions

- This FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.
- This FB cannot be used in an interrupt program.
- Using the FB in a program that is to be executed only once, such as a subroutine program or a FOR-NEXT loop, has a problem that i_bEN (Execution command) can no longer be turned off and normal operation is not possible; Always use the FB in a program that is capable of turning off the execution command.
- This FB requires the ladder to be configured for every input label.
- Set the memory/device setting in the CPU parameter so that the capacity required for using this FB is reserved. Otherwise, an error may occur in GX Works3.
- In this FB, if i_bEN (Execution command) is turned off after the positioning operation is started and before o_bOK (Normal completion), o_bErr (Error completion), or o_bUnitErr (Module error completion) turns on, the operation of the cylinder does not stop until the positioning operation is completed.
- This FB uses the CPRTCL instruction. For details, refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/ 7.8 Programming/Predefined protocol support instruction).
- To operate the IAI ROBO Cylinder, set the protocol type to the predefined protocol support function with the module parameter of GX Works3. For details of the parameter settings, refer to Page 14 Parameter setting.
- Change the number of timeouts or retries of the communication in Predefined Protocol Support Tool For Positioning. For details of the settings, refer to Predefined Protocol Support Tool For Positioning Operating Manual (6.2 Setting a Connected Model). If the communication interval for the same channel is short, the command may not be received depending on the connected controller, and a serial communication timeout (CPU error) may occur. In this case, the situation can be avoided by increasing the "transmission standby time" in the protocol transmission/reception settings of the connected device setting.

Parameter setting

For details of the parameter settings, refer to Page 14 Parameter setting.

Application example

For details of the application example, refer to Page 51 FB LIBRARY APPLICATION EXAMPLE.

Performance value

CPU	Measurement condition ^{*3}	Processing time	Maximum scan time	Number of scans
FX5U, FX5UC ^{*1*2}	Axis 1, position table No. 0	2130 ms	1.24 ms	5126 scans

*1 When the program capacity is set to 128K steps, the process speed may be decreased.

*2 The standard area is used for the labels.

*3 The position table data is as follows. The current position at the start of the measurement is 0.

Target position	Positioning width	Command speed	Individual zone boundary plus side	Individual zone boundary minus side	Acceleration time	Deceleration time	Pushed current limit value	Load current threshold value	Control flag specification
1000	50	500	2000	2000	100	100	0	0	OFF

Error code

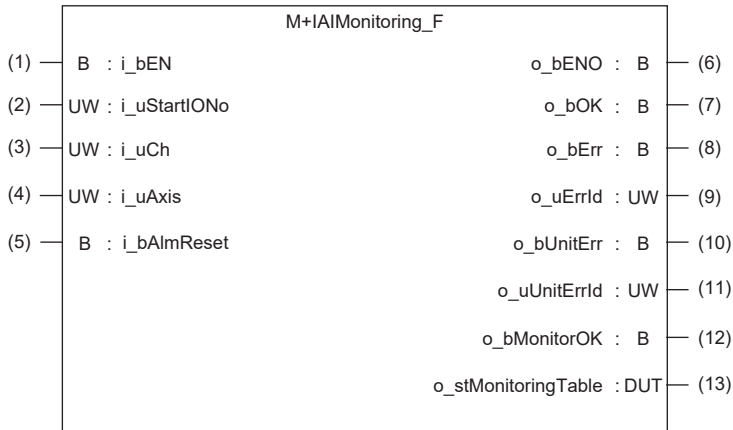
Error code (hexadecimal)	Description	Action
101H	The setting value of i_uCh (Target CH) is out of range. The target channel is not within the range of 1 to 4.	Review and correct the setting and then execute the FB again.
102H	The setting value of i_uAxis (Target axis) is out of range. The target axis is not within the range of 1 to 16.	Review and correct the setting and then execute the FB again.
105H	The setting value of i_uTableNo (Position table No.) is out of range. The position table No. is not within the range of 0 to 999.	Review and correct the setting and then execute the FB again.
200H	An unsupported device is connected.	Review and correct the connected device and then execute the FB again.
201H	The execution command has turned off during the processing.	Keep the ON state of the execution command until the normal completion, error completion, or module error completion turns on.*1
203H	The controller is in the emergency stop state or a major failure has occurred.	Check the status of the controller using M+IAIMonitoring_F. After checking the status, eliminate the error cause and then execute the FB again.
Predefined protocol error code	This error code occurs during communication.	Refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).

*1 It is output only during one scan.

2.6 M+IAIMonitoring_F (Operation Monitor)

Overview

This FB sets the PIO/MODBUS switching to the MODBUS communication and starts monitoring the target axis of the IAI ROBO Cylinder.



Label


Input label

No.	Label	Label name	Data type	Setting range	Description
(1)	i_bEN	Execution command	Bit	ON, OFF	ON: The FB is activated. OFF: The FB is not activated.
(2)	i_uStartIONo	Start I/O No.	Word [Unsigned]/Bit string [16-bit]	—	Setting this label is not required since it is not used in the program in this FB.
(3)	i_uCh	Target CH	Word [Unsigned]/Bit string [16-bit]	1 to 4	Specify the channel number. 1: Built-in RS485 port 2: FX5-485-BD, FX5-232-BD 3, 4: FX5-485ADP, FX5-232ADP
(4)	i_uAxis	Target axis	Word [Unsigned]/Bit string [16-bit]	1 to 16	Specify the axis number set in the ROBO Cylinder incremented by one.*1 Example: When setting 0 for the axis number of the ROBO Cylinder, set 1 in i_uAxis (Target axis).
(5)	i_bAlmReset	Alarm reset	Bit	ON, OFF	ON: The alarm is reset. OFF: No operation is performed.

*1 The axis number corresponds to the slave station number of MODBUS.

Output label

No.	Label	Label name	Data type	Default value	Description
(6)	o_bENO	Execution status	Bit	OFF	ON: The execution command is on. OFF: The execution command is off.
(7)	o_bOK	Normal completion	Bit	OFF	When this label is on, it indicates that the alarm has been cleared without error.
(8)	o_bErr	Error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the FB.
(9)	o_uErrId	Error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the FB is stored.
(10)	o_bUnitErr	Module error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the module.
(11)	o_uUnitErrId	Module error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the module is stored.
(12)	o_bMonitorOK	Monitoring status	Bit	OFF	When this label is on, it indicates that the operation is being monitored without error.

No.	Label	Label name	Data type	Default value	Description
(13)	o_stMonitoringTable	Monitor table	Structure	—	The monitor table information is stored. For details of the structure, refer to  Page 56 Monitor table.



Function overview

Applicable hardware and software



■ Predefined Protocol Support FB For Positioning

Applicable module	Firmware version	Engineering tool
FX5U CPU	1.200 or later	GX Works3 Version 1.060N or later
FX5UC CPU	1.200 or later	GX Works3 Version 1.060N or later

Basic specifications

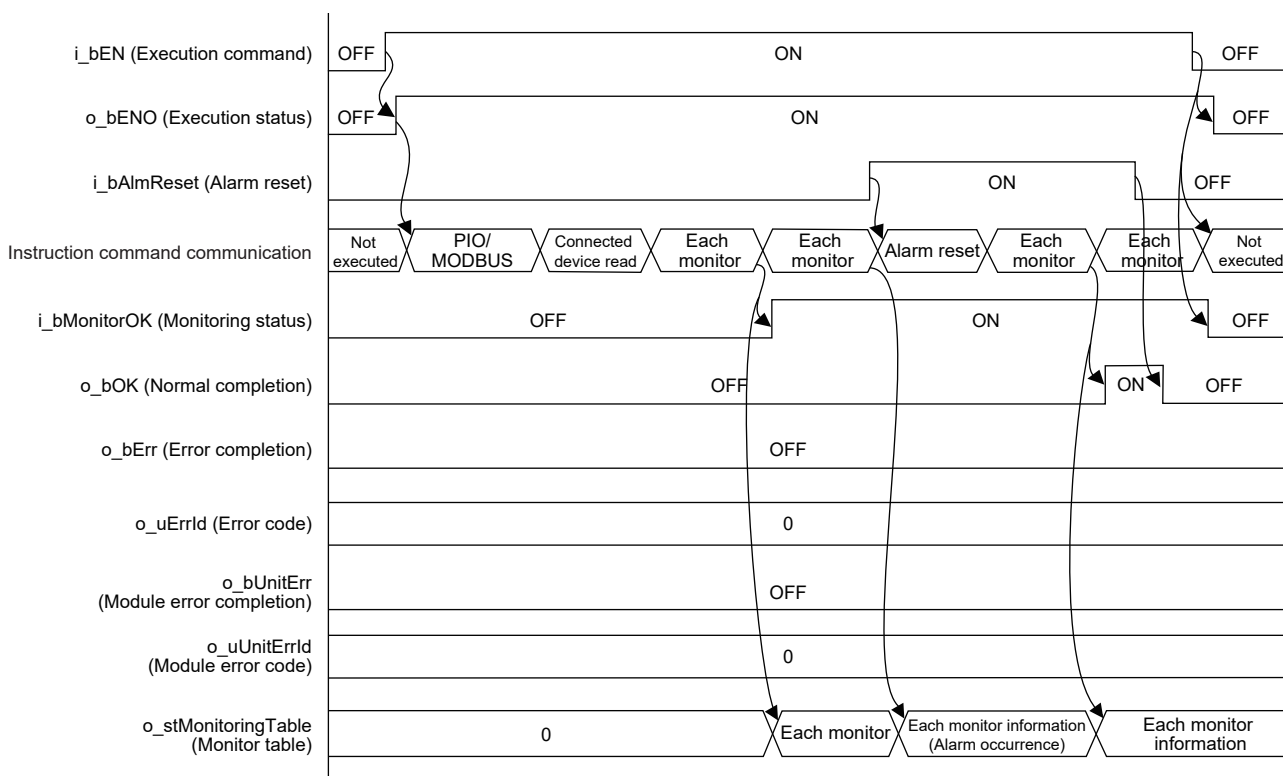
Item	Description
Programming language	- (The program in this FB is not open to the public.)
Number of steps	4739 steps The number of steps of the FB in a program depends on the CPU module used, input and output definition, and option settings of GX Works3. For the option settings of GX Works3, refer to  GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Label amount used	<ul style="list-style-type: none"> Label: 0.06K points (Word) Latch label: 0K points (Word) The label amount used in a program depends on the CPU module used, device specified in the argument, and option settings of GX Works3. For the option settings of GX Works3, refer to  GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Number of index register points used	<ul style="list-style-type: none"> Index register: 0 points Long index register: 0 points
File register amount used	File register: 2336 points (Word) (R0 to R2335)
FB dependence	No dependence
FB compiling method	Subroutine type
FB operation type	Real-time execution

Function description

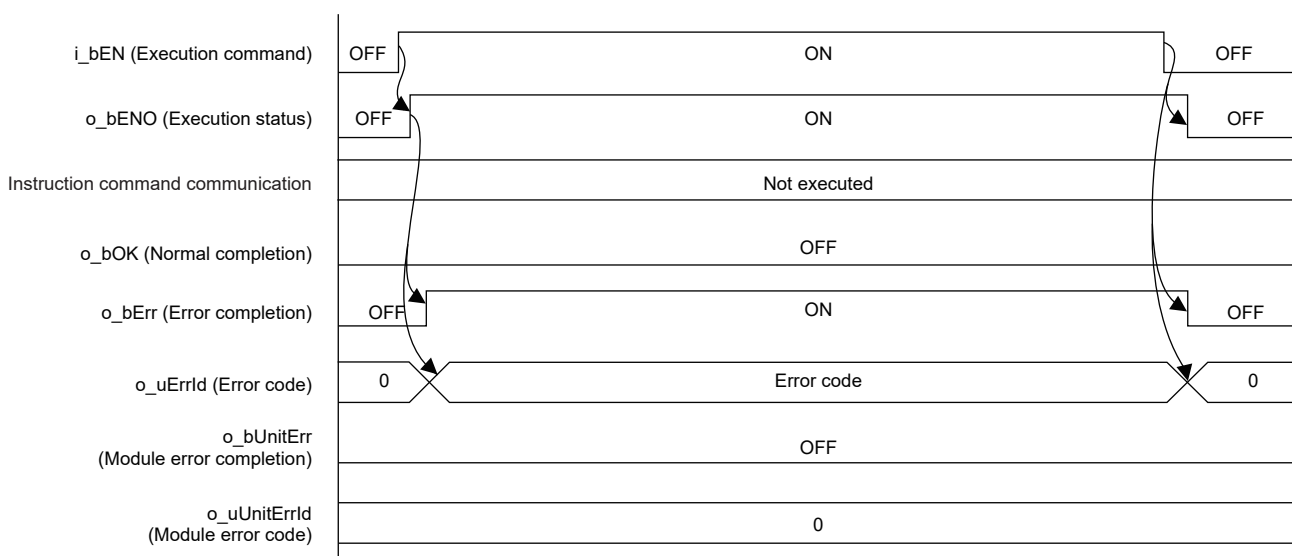
- Set the axis number of the operation target in i_uAxis (Target axis).
- At rising edge of i_bEN (Execution command), this FB sets the PIO/MODBUS switching to the MODBUS communication and starts monitoring the target axis of the IAI ROBO Cylinder. The monitoring data (such as the current position and alarm code) is stored in o_stMonitoringTable (Monitor table).
- While the target axis is being monitored, o_bMonitorOK (Monitoring status) is on.
- After i_bEN (Execution command) is turned on, the alarm is reset by turning on i_bAlmReset (Alarm reset command) while the alarm is occurring.
- o_bOK (Normal completion) turns on when the alarm reset is completed.
- If an error occurs while sending/receiving a communication protocol, o_bErr (Error completion) turns on and the processing of the FB is interrupted. The error code is stored in o_uErrId (Error code). For details of the error code, refer to  MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).
- If an error occurs in the ROBO Cylinder and this FB receives an error code, o_bUnitErr (Module error completion) turns on and the processing of the FB is interrupted. The received error code is stored in o_uUnitErrId (Module error code). For details of the error code, refer to the manuals described in "RELEVANT MANUALS".
- If any other error occurs, o_bErr (Error completion) turns on and the processing of the FB is interrupted. For details of the error code, refer to  Page 45 Error code.

Timing chart of I/O signals

■ Normal completion



■ Error completion



Restrictions and precautions

- This FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.
- This FB cannot be used in an interrupt program.
- Using the FB in a program that is to be executed only once, such as a subroutine program or a FOR-NEXT loop, has a problem that i_bEN (Execution command) can no longer be turned off and normal operation is not possible; Always use the FB in a program that is capable of turning off the execution command.
- This FB requires the ladder to be configured for every input label.
- This FB uses the CPRTCL instruction. For details, refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.8 Programming/Predefined protocol support instruction).
- To operate the IAI ROBO Cylinder, set the protocol type to the predefined protocol support function with the module parameter of GX Works3. For details of the parameter settings, refer to Page 14 Parameter setting.
- Change the number of timeouts or retries of the communication in Predefined Protocol Support Tool For Positioning. For details of the settings, refer to Predefined Protocol Support Tool For Positioning Operating Manual (6.2 Setting a Connected Model). If the communication interval for the same channel is short, the command may not be received depending on the connected controller, and a serial communication timeout (CPU error) may occur. In this case, the situation can be avoided by increasing the "transmission standby time" in the protocol transmission/reception settings of the connected device setting.

Parameter setting

For details of the parameter settings, refer to Page 14 Parameter setting.

Performance value

CPU	Measurement condition		Processing time	Maximum scan time	Number of scans
FX5U, FX5UC ^{*1*2}	Axis 1, CH1	From execution command ON to monitoring status ON	68.1 ms	1.30 ms	238 scans
		From alarm reset ON to normal completion	43.5 ms	1.36 ms	110 scans

*1 When the program capacity is set to 128K steps, the process speed may be decreased.

*2 The standard area is used for the labels.

Error code

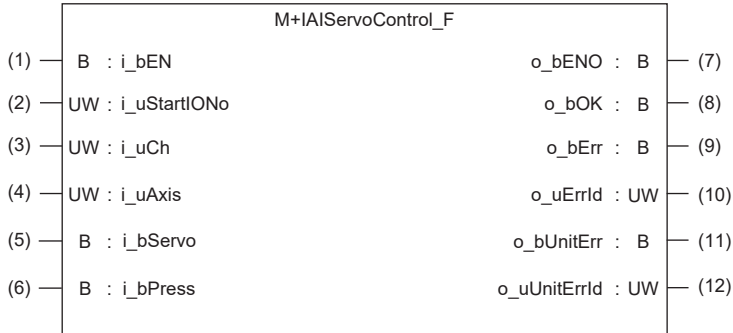
Error code (hexadecimal)	Description	Action
101H	The setting value of i_uCh (Target CH) is out of range. The target channel is not within the range of 1 to 4.	Review and correct the setting and then execute the FB again.
102H	The setting value of i_uAxis (Target axis) is out of range. The target axis is not within the range of 1 to 16.	Review and correct the setting and then execute the FB again.
200H	An unsupported device is connected.	Review and correct the connected device and then execute the FB again.
201H	The execution command has turned off during the processing.	Keep the ON state of the execution command until the normal completion, error completion, or module error completion turns on. ^{*1}
Predefined protocol error code	This error code occurs during communication.	Refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).

*1 It is output only during one scan.

2.7 M+IAIServoControl_F (Servo ON/OFF)

Overview

This FB sets the PIO/MODBUS switching to the MODBUS communication and issues a servo ON request when i_bServo (Servo ON/OFF) is on or a servo OFF request when the label is off.



Label

Input label

No.	Label	Label name	Data type	Setting range	Description
(1)	i_bEN	Execution command	Bit	ON, OFF	ON: The FB is activated. OFF: The FB is not activated.
(2)	i_uStartIONo	Start I/O No.	Word [Unsigned]/Bit string [16-bit]	—	Setting this label is not required since it is not used in the program in this FB.
(3)	i_uCh	Target CH	Word [Unsigned]/Bit string [16-bit]	1 to 4	Specify the channel number. 1: Built-in RS485 port 2: FX5-485-BD, FX5-232-BD 3, 4: FX5-485ADP, FX5-232ADP
(4)	i_uAxis	Target axis	Word [Unsigned]/Bit string [16-bit]	1 to 16	Specify the axis number set in the ROBO Cylinder incremented by one.*1 Example: When setting 0 for the axis number of the ROBO Cylinder, set 1 in i_uAxis (Target axis).
(5)	i_bServo	Servo ON/OFF switching	Bit	ON, OFF	ON: Servo ON OFF: Servo OFF
(6)	i_bPress	Servo press ON/OFF switching	Bit	ON, OFF	ON: Servo ON OFF: Servo OFF

*1 The axis number corresponds to the slave station number of MODBUS.

Output label

No.	Label	Label name	Data type	Default value	Description
(7)	o_bENO	Execution status	Bit	OFF	ON: The execution command is on. OFF: The execution command is off.
(8)	o_bOK	Normal completion	Bit	OFF	When this label is on, it indicates that the servo ON/OFF (servo press ON/OFF) switching has been completed.
(9)	o_bErr	Error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the FB.
(10)	o_uErrId	Error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the FB is stored.
(11)	o_bUnitErr	Module error completion	Bit	OFF	When this label is on, it indicates that an error has occurred in the module.
(12)	o_uUnitErrId	Module error code	Word [Unsigned]/Bit string [16-bit]	0	The error code that occurred in the module is stored.

Function overview

Applicable hardware and software

■ Predefined Protocol Support FB For Positioning

Applicable module	Firmware version	Engineering tool
FX5U CPU	1.200 or later	GX Works3 Version 1.060N or later
FX5UC CPU	1.200 or later	GX Works3 Version 1.060N or later

Basic specifications

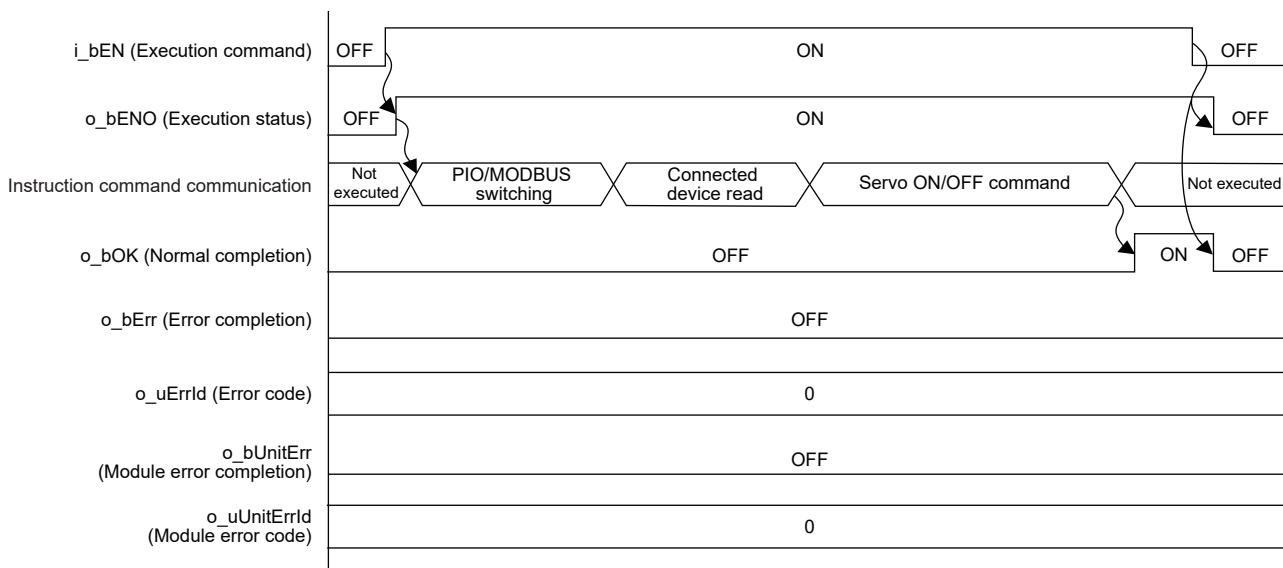
Item	Description
Programming language	- (The program in this FB is not open to the public.)
Number of steps	3229 steps The number of steps of the FB in a program depends on the CPU module used, input and output definition, and option settings of GX Works3. For the option settings of GX Works3, refer to GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Label amount used	<ul style="list-style-type: none">• Label: 0.03K points (Word)• Latch label: 0K points (Word) The label amount used in a program depends on the CPU module used, device specified in the argument, and option settings of GX Works3. For the option settings of GX Works3, refer to GX Works3 Operating Manual (2.8 Option Setting for Each Function).
Number of index register points used	<ul style="list-style-type: none">• Index register: 0 points• Long index register: 0 points
File register amount used	File register: 2336 points (Word) (R0 to R2335)
FB dependence	No dependence
FB compiling method	Subroutine type
FB operation type	Pulsed execution (multiple scan execution type)

Function description

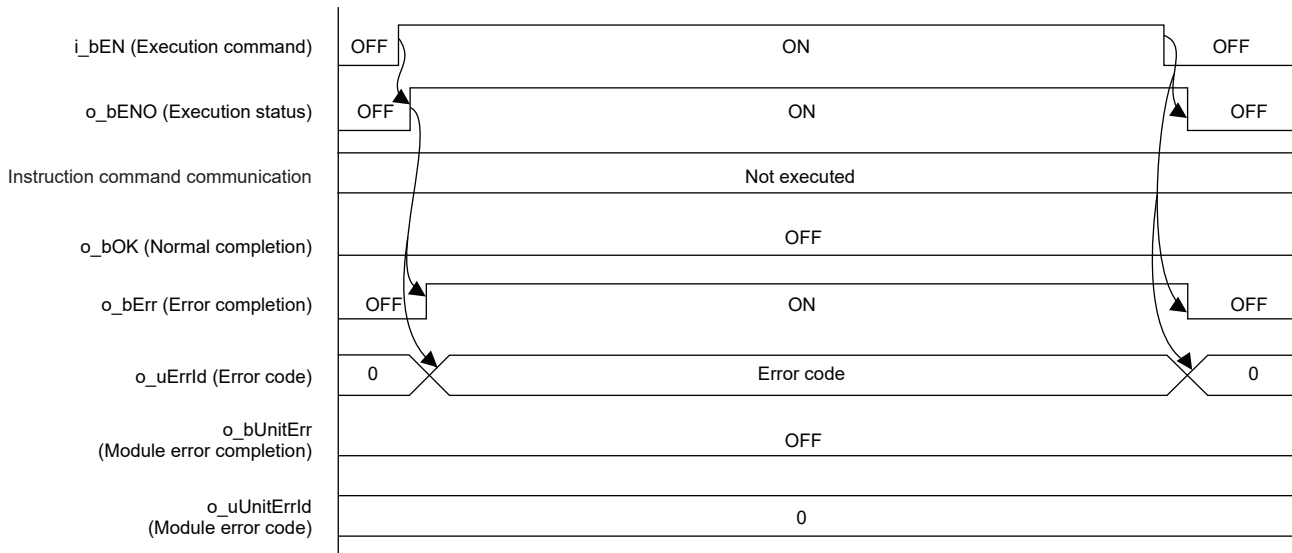
- Set the axis number of the operation target in `i_uAxis` (Target axis).
- At rising edge of `i_bEN` (Execution command), this FB sets the PIO/MODBUS switching to the MODBUS communication and issues a servo ON request when `i_bServo` (Servo ON/OFF) is on or a servo OFF request when the label is off. It issues a servo press ON request when `i_bPress` (Servo press ON/OFF) is on or a servo press OFF request when the label is off. (Only for cylinders with the servo press specifications) This FB does not check whether the servo is turned on or off. Check the servo status in Page 50 Error code.
- `o_bOK` (Normal completion) turns on when the execution is completed.
- If an error occurs while sending/receiving a communication protocol, `o_bErr` (Error completion) turns on and the processing of the FB is interrupted. The error code is stored in `o_uErrId` (Error code). For details of the error code, refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).
- If an error occurs in the ROBO Cylinder and this FB receives an error code, `o_bUnitErr` (Module error completion) turns on and the processing of the FB is interrupted. The received error code is stored in `o_uUnitErrId` (Module error code). For details of the error code, refer to the manuals described in "RELEVANT MANUALS".
- If any other error occurs, `o_bErr` (Error completion) turns on and the processing of the FB is interrupted. For details of the error code, refer to Page 50 Error code.

Timing chart of I/O signals

■ Normal completion



■ Error completion



Restrictions and precautions

- This FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.
- This FB cannot be used in an interrupt program.
- Using the FB in a program that is to be executed only once, such as a subroutine program or a FOR-NEXT loop, has a problem that i_bEN (Execution command) can no longer be turned off and normal operation is not possible; Always use the FB in a program that is capable of turning off the execution command.
- This FB requires the ladder to be configured for every input label.
- This FB uses the CPRTCL instruction. For details, refer to MELSEC iQ-F FX5 User's Manual (Serial Communication/ 7.8 Programming/Predefined protocol support instruction).
- This FB needs to satisfy the following conditions in the monitor table.
 - Bit 10 of the device status 1 (Major failure status): 0
 - Bit 15 of the device status 1 (EMG status): 0
 - Bit 15 of the device status 2 (Enable status): 1
 - Bit 17 of the system status (Auto servo-off status): 0

When the above conditions are not satisfied, the servo is not turned on or off although o_bOK (Normal completion) turns on in this FB. For details, refer to PCON, ACON, SCON, RCP6 (PLC Unit) ERC2, ERC3 Serial Communication [Modbus Version] Operation Manual.

- To operate the IAI ROBO Cylinder, set the protocol type to the predefined protocol support function with the module parameter of GX Works3. For details of the parameter settings, refer to Page 14 Parameter setting.
- Change the number of timeouts or retries of the communication in Predefined Protocol Support Tool For Positioning. For details of the settings, refer to Predefined Protocol Support Tool For Positioning Operating Manual (6.2 Setting a Connected Model). If the communication interval for the same channel is short, the command may not be received depending on the connected controller, and a serial communication timeout (CPU error) may occur. In this case, the situation can be avoided by increasing the "transmission standby time" in the protocol transmission/reception settings of the connected device setting.

Parameter setting

For details of the parameter settings, refer to Page 14 Parameter setting.

Application example

For details of the application example, refer to Page 51 FB LIBRARY APPLICATION EXAMPLE.


Performance value

CPU	Measurement condition		Processing time	Maximum scan time	Number of scans
FX5U, FX5UC ^{*1*2}	Axis 1, CH1	Switching the servo ON state to the servo OFF state	41.4 ms	0.960 ms	144 scans
		Switching the servo OFF state to the servo ON state	42.0 ms	0.937 ms	148 scans

*1 When the program capacity is set to 128K steps, the process speed may be decreased.

*2 The standard area is used for the labels.

Error code

Error code (hexadecimal)	Description	Action
101H	The setting value of i_uCh (Target CH) is out of range. The target channel is not within the range of 1 to 4.	Review and correct the setting and then execute the FB again.
102H	The setting value of i_uAxis (Target axis) is out of range. The target axis is not within the range of 1 to 16.	Review and correct the setting and then execute the FB again.
200H	An unsupported device is connected.	Review and correct the connected device and then execute the FB again.
201H	The execution command has turned off during the processing.	Keep the ON state of the execution command until the normal completion, error completion, or module error completion turns on.*1
Predefined protocol error code	This error code occurs during communication.	Refer to  MELSEC iQ-F FX5 User's Manual (Serial Communication/7.9 Troubleshooting/Checking absence/presence of errors).

*1 It is output only during one scan.

3 FB LIBRARY APPLICATION EXAMPLE

This chapter shows the application examples of M+IASetPositioningTable_F (Position table information setting), M+IAServoControl_F (Servo ON/OFF), and M+IAStartPositioning_F (Positioning operation).

3.1 Overview of Program Example

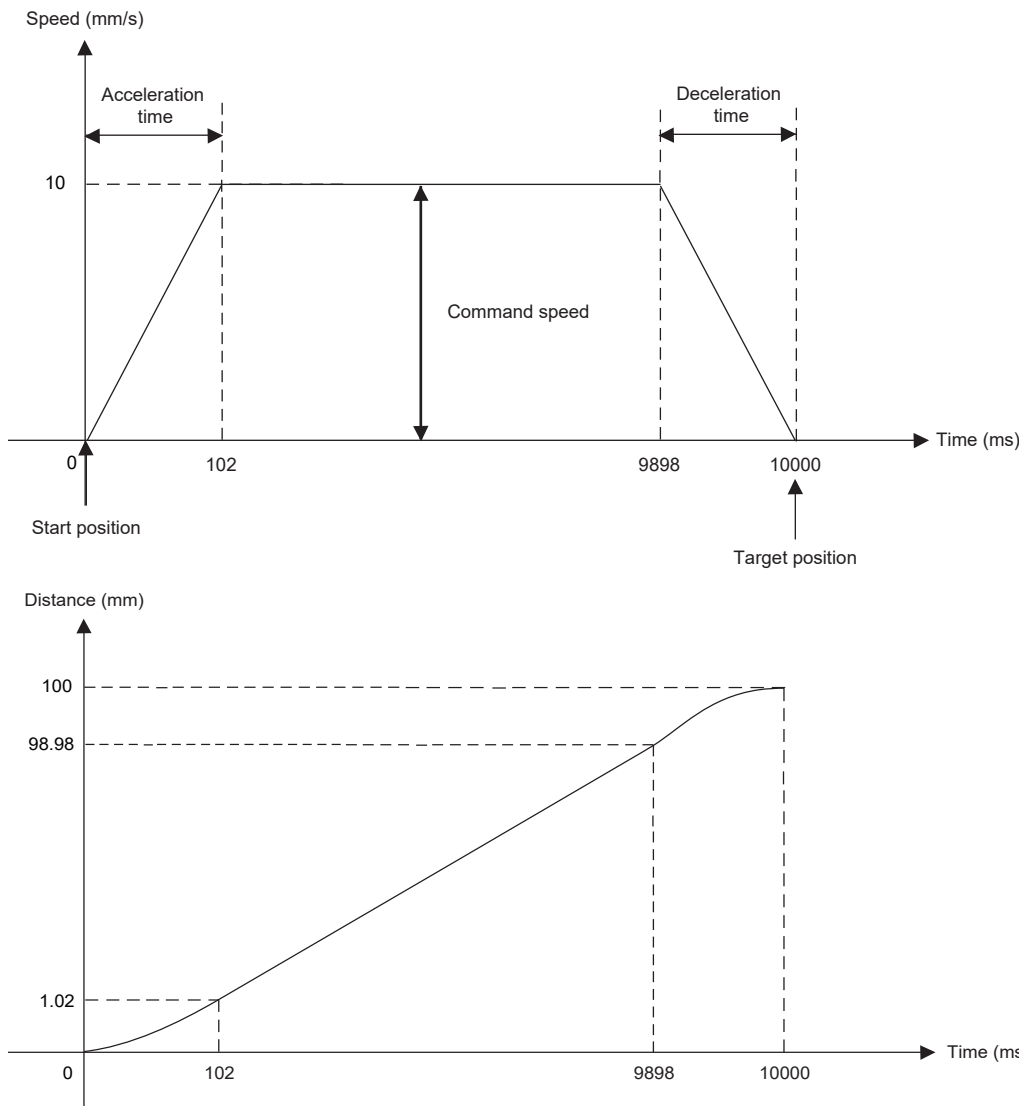
For the axis 1 of Predefined Protocol Support FB For Positioning, write the following settings for the positioning operation in the position table.

Then, move the cylinder from the home position to the target position.

- Target position: 100 mm ($0.01 \text{ mm} \times 10000$)
- Positioning width: 1 mm ($0.01 \text{ mm} \times 100$)
- Acceleration: 0.01 G
- Command speed: 10 mm/s
- Deceleration: 0.01 G

To move the cylinder from the home position, it is necessary to execute home position return.

For details, refer to [Page 11 M+IAStartHomePositioning_F \(Home Position Return\)](#).




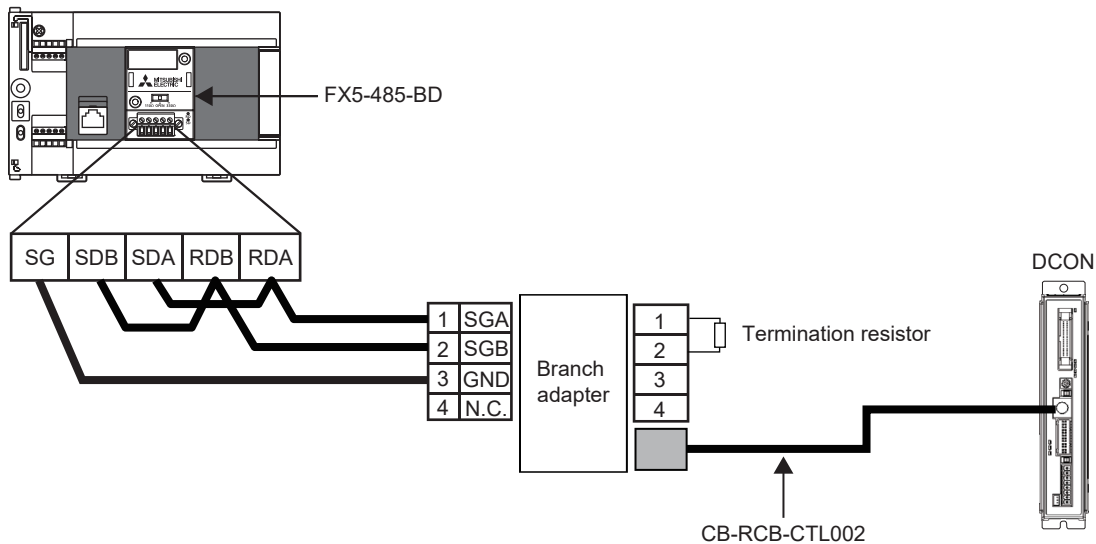
3.2 System Configuration

For the system configuration example, refer to  Page 10 System Configuration.

3.3 Wiring

In this example, perform wiring as follows.


For details, refer to  IAI ROBO Cylinder Series MITSUBISHI ELECTRIC MELSEC iQ-F Series MODBUS/RTU Connection Quick Start Guide.



3.4 Pre-setting

Set the termination resistor in the FX5U CPU module. Set the termination resistor to 110 Ω using the termination resistor selector switch.

3.5 Parameter Setting

For details of the parameter settings, refer to  Page 14 Parameter setting.

3.6 Program Contents

Position table setting

In M+IAISetPositioningTable_F (Position table setting), write the information on the positioning operation to the position table of the target axis.

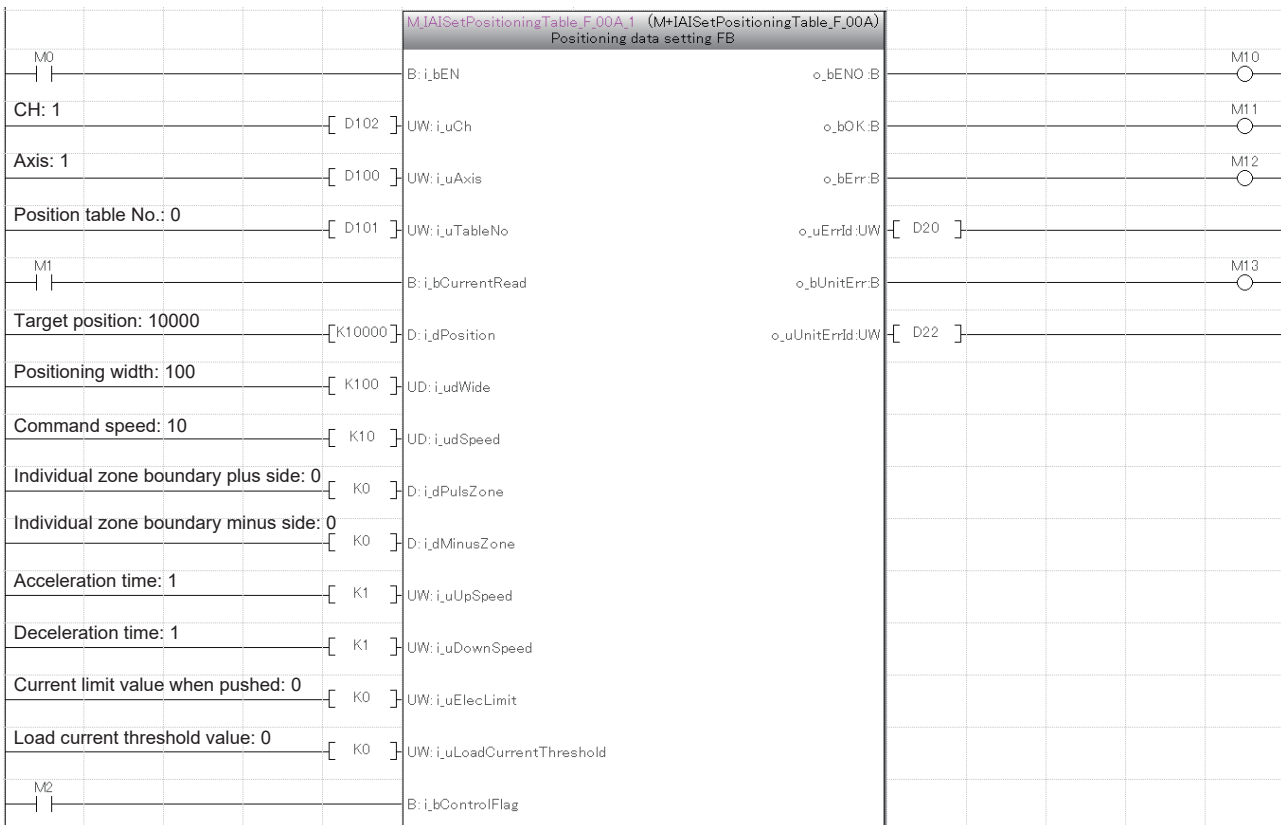
Axis No. setting



Position table No. setting



Target channel setting



The positioning table setting can be configured by using Predefined Protocol Support Tool For Positioning as well.

In that case, setting by M+IAISetPositioningTable_F (Position table setting) is not necessary.

For details of setting by tools, refer to the following.

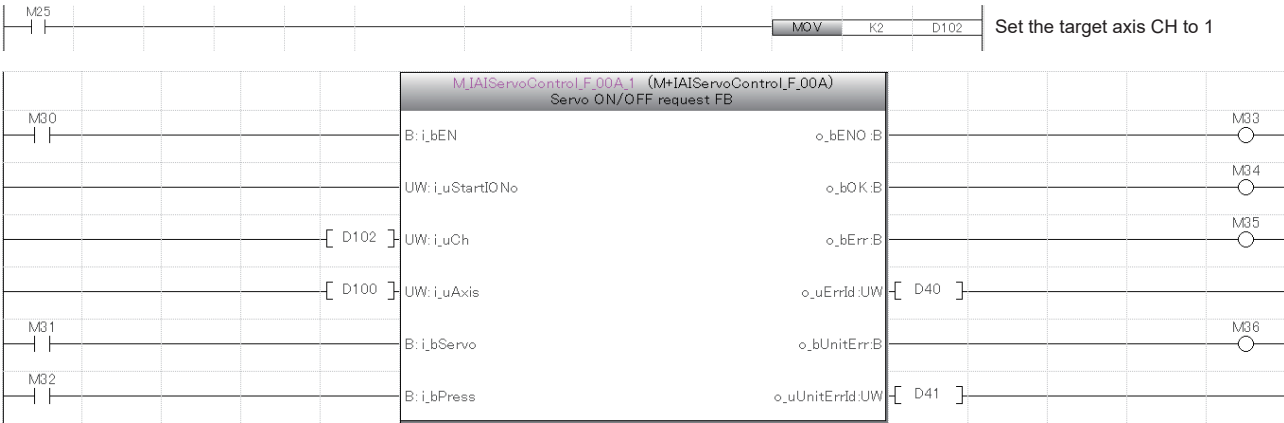
Predefined Protocol Support Tool For Positioning Operating Manual (7 Positioning Data Settings)

Execution of servo-ON

When the FB of the position table setting is completed normally, the servo is turned on by M+IAIServoControl_F (Servo ON/OFF).

After normal completion of the FB, turn off the execution command.

Target channel setting



Execution of the positioning operation

After the servo-ON is completed, execute the positioning operation for the target channel, target axis, and position table No. set in M+IAIStartPositioning_F (Positioning operation).



APPENDIX

Appendix 1 Structure

Position table

Label	Label name	Data type	Setting range	Description
dTargetPosition	Target position	Double word [Signed]/Bit string [32-bit]	-999999 to 999999	The target position [unit: 0.01 mm] set in the specified position table No. is stored.
udPositioningWidth	Positioning width	Double word [Unsigned]/Bit string [32-bit]	1 to 999999	The positioning width [unit: 0.01 mm] set in the specified position table No. is stored.
udSpeed	Speed command	Double word [Unsigned]/Bit string [32-bit]	1 to 999999	The speed [unit: 0.01 mm/s] set in the specified position table No. is stored.
dZoneBoundaryPlus	Individual zone boundary plus side	Double word [Signed]/Bit string [32-bit]	-999999 to 999999	The individual zone boundary plus side [unit: 0.01 mm] set in the specified position table No. is stored.
dZoneBoundaryMinus	Individual zone boundary minus side	Double word [Signed]/Bit string [32-bit]	-999999 to 999999	The individual zone boundary minus side [unit: 0.01 mm] set in the specified position table No. is stored.
uAcceleration	Acceleration command	Word [Unsigned]/Bit string [16-bit]	0001H to 012CH	The acceleration [unit: 0.01 G] set in the specified position table No. is stored in hexadecimal.
uDeceleration	Deceleration command	Word [Unsigned]/Bit string [16-bit]	0001H to 012CH	The deceleration [unit: 0.01 G] set in the specified position table No. is stored in hexadecimal.
uPressingCurrentLimit	Current limit value when pushed	Word [Unsigned]/Bit string [16-bit]	0033H to 01FEH ^{*1} (0033H to 00B2H)	The current limit value when pushed set in the specified position table No. is stored in hexadecimal.
uLoadCurrentThreshold	Load current threshold value	Word [Unsigned]/Bit string [16-bit]	0 or larger (depends on the setting range of the actuator)	The load current threshold value set in the specified position table No. is stored in hexadecimal.
uControlFlag	Control flag specification	Word [Unsigned]/Bit string [16-bit]	0000H to 30FEH • Bit 1: Push operation • Bit 2: Forward (Reverse) rotation after approach • Bit 3: Pitch feed • Bit 4, 5: Parameter set • Bit 6, 7: Acceleration pattern • Bit 12, 13: Damping control • Others: Not used	The control flag set in the specified position table No. is stored in hexadecimal.

*1 The range may differ depending on the actuator type.

Monitor table

Label	Label name	Data type	Setting range	Description
uAlmDetailCode	Alarm detail code	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The alarm detail code that occurred last is stored in hexadecimal. When no error has occurred, "0000H" is stored in hexadecimal.
uAlmAddress	Alarm address	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The alarm address that occurred last is stored in hexadecimal. When no error has occurred, "FFFFH" is stored in hexadecimal.
uAlmCode	Alarm code	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The alarm code that occurred last is stored in hexadecimal. When no error has occurred, "0000H" is stored in hexadecimal.
udAlmTime	Alarm occurrence time	Double word [Unsigned]	0 to 4294967295	The occurrence time of the alarm that occurred last is stored in hexadecimal. (Elapsed time [s] from reference time or power-on)
dCurrentPosition	Current position monitor	Double word [Signed]/Bit string [32-bit]	-999999 to 999999	The current position is stored in units of 0.01 mm.
uCurrentAlmCode	Currently occurring alarm code	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The alarm code that is currently occurring is stored in hexadecimal. When no error has occurred, "0000H" is stored.
uInputPort	Input port	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The port input value of the RC controller is stored in hexadecimal.
uOutputPort	Output port	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The port output value of the RC controller is stored in hexadecimal.
uStatus1	Device status 1	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The status of the controller is stored in hexadecimal.
uStatus2	Device status 2	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The status of the controller is stored in hexadecimal.
uExtendedDeviceStatus	Extended device status	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The status of the controller (extended device) is stored in hexadecimal.
udSystemStatus	System status	Double word [Unsigned]/Bit string [32-bit]	0000H to FFFFH	The internal operation status of the controller is stored in hexadecimal.
dCurrentSpeed	Current speed	Double word [Signed]/Bit string [32-bit]	-999999 to 999999	The monitor data of the actual motor speed is stored in units of 0.01 mm/s.
dElectricCurrentValue	Current value	Double word [Signed]/Bit string [32-bit]	-2147483648 to 2147483647	The monitor data of the motor current (torque current command value) is stored in units of 1 mA.
dDeviation	Deviation	Double word [Signed]/Bit string [32-bit]	-2147483648 to 2147483647	The deviation amount between the position command value and the feedback value (actual position) per 1 ms cycle is stored in units of 1 pulse.
udSystemOpeTime	System operation time	Double word [Unsigned]/Bit string [32-bit]	0 to 4294967295	The cumulative time from controller power-on is stored in units of 1 ms.
uSpecialInputPort	Special input port	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The status of an input port other than the normal ones is stored in hexadecimal.
uZoneStatus	Zone status	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The status of the zone output is stored in hexadecimal.
uDoneOrRunProgramNo	Positioning complete position No. status/Running program No.	Word [Unsigned]/Bit string [16-bit]	0 to 1023	The complete position number or running program number is stored.
uExpansionSystemStatus	Expansion system status	Word [Unsigned]/Bit string [16-bit]	0000H to FFFFH	The internal operation status of the controller (extended device) is stored in hexadecimal.

INSTRUCTION INDEX

M

M+IAIJogInching_F	16
M+IAIMonitoring_F	42
M+IAIReadPositioningTable_F	27
M+IAIServoControl_F	46
M+IAISetPositioningTable_F	31
M+IAIStartHomePositioning_F	11
M+IAIStartPositioning_F	37



MEMO

REVISIONS

*The manual number is given on the bottom left of the back cover.

Revision date	*Manual number	Description
February 2020	SH(NA)-082262ENG-A	First edition

Japanese manual number: SH-082261-A

This manual confers no industrial property rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

© 2020 MITSUBISHI ELECTRIC CORPORATION

TRADEMARKS

The company names, system names, and product names mentioned in this manual are either registered trademarks or trademarks of their respective companies.

In some cases, trademark symbols such as '™' or '®' are not specified in this manual.

Manual number: SH(NA)-082262ENG-A(2002)

mitsubishi electric corporation

HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN
NAGOYA WORKS : 1-14 , YADA-MINAMI 5-CHOME , HIGASHI-KU, NAGOYA , JAPAN

When exported from Japan, this manual does not require application to the
Ministry of Economy, Trade and Industry for service transaction permission.

Specifications subject to change without notice.